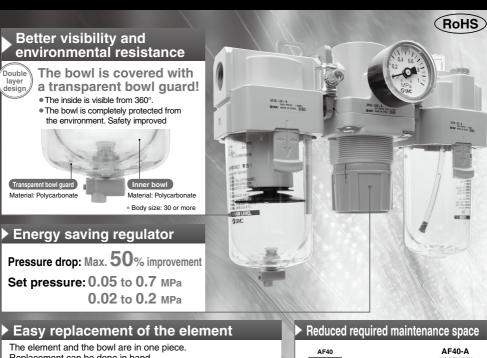
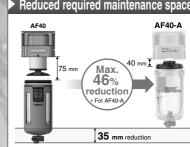
Modular F.R.L. Units

AC Series



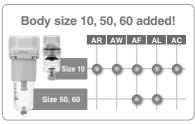
The element and the bowl are in one piece. Replacement can be done in hand. Current model Replacement in hand!





* AF, AW only (Except AF10-A, AF50-A,

AF60-A, AW10-A)



AC-A

AF□-A

AR-A

AL-A AW-A AC-B AF-A

AF -A

AR:8

AW:

AW□

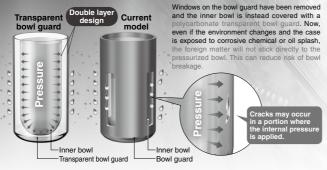
E

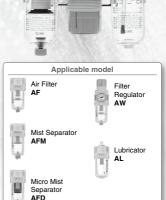
A۷

AF

► Transparent bowl guard

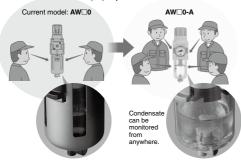
Better environmental resistance: Transparent bowl guard can protect the inner bowl!





Better visibility: 360°

Use of transparent bowl guard makes it possible to check the condensate inside the filter case and the remaining oil amount in the lubricator from the entire periphery.



Light weight: Max. 90 g reduction

* Except AW

Metal related corrosion does not occur.

* Body size: 30 or more





Resin body does not rust.

Regulator/AR Filter Regulator/AW

Pressure drop: Max. 50% improvement Outlet pressure (MPa) AR20-02-A AR20-02 0.3 AR20-02

500

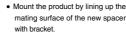
♦Inlet pressure: 0.5 MPa ◆ Outlet pressure: 0.3 MPa ◆Flow rate: 500 L/min(ANR)

Flow rate L/min(ANR)

New Spacer

Modular connection

Step (1)



· Insert the retainer into the spacer bolt and tighten the nut. (temporary assembling)

with bracke Retainer tightening by fingers is nossible

• Tighten the nut with the hexagon wrench

Interchangeable with current model

- · New spacer can be connected to current AF, AR, AL, AW series.
- · Current spacer cannot be used for new AR □-A, AW□-A series



Series Configuration

	Dun dund	Madal			P	ort si	ze			INDEX
	Product	Model	M5	1/8	1/4	3/8	1/2	3/4	1	INDEX
	Air Filter Regulator Lubricator	AC10-A								
l	AF AR AL	AC20-A		0	0					
l		AC25-A			0	0				P.402
		AC30-A			0	0				1.402
		AC40-A			0	0	0			
		AC40-06-A						0		l
	Filter Regulator	AC10A-A	0							
	AW AL	AC20A-A		0	0					
ı		AC30A-A			0	0				P.408
		AC40A-A AC40A-06-A			0	0	0	0		
	=10.0	AC40A-00-A								
	Air Filter • Regulator	AC10B-A	0							
	AF AR	AC20B-A		0	0					
		AC25B-A			0	0				P.412
	The State of the S	AC30B-A AC40B-A			0	0	0			
		AC40B-A						0		-
		AC20C-A		0	0					
	Air Filter	AC25C-A			0	0				
		AC30C-A			0	0				P.416
		AC40C-A			0	0	0			
		AC40C-06-A						•		
	Filter Regulator Mist Separator	AC20D-A		0	0					
	AW AFM	AC30D-A			0	0				P.420
		AC40D-A			0	0	0			F.420
		AC40D-06-A						0		

Series Configuration

AFM	Production of the state of the		AF10-A AF20-A AF30-A AF40-A AF40-06-A AF50-A AF60-A	M5	1/8	1/4	3/8	e 1/2	3/4	0	P.429
			AF20-A AF30-A AF40-A AF40-06-A AF50-A AF60-A		•	0	0		0	•	P.429
			AF20-A AF30-A AF40-A AF40-06-A AF50-A AF60-A			0	_	•			P.429
AFM			AF30-A AF40-A AF40-06-A AF50-A AF60-A			0	_	•			P.429
AFM			AF40-A AF40-06-A AF50-A AF60-A			_	_	•			P.429
AFM	The state of the s		AF40-06-A AF50-A AF60-A			•	•	•			P.429
AFM	COLUMN TO THE PARTY OF THE PART		AF50-A AF60-A AFM20-A								
AFM	00 Cd		AF60-A						0		
AFM	en se		AFM20-A							0	
AFM	official and the second										
	940 0-4 10 month (0)										
		THE R. P. LEWIS CO., LANSING, MICH.	AFM30-A			0	0				_
1		SACTOR OF THE	AFM40-A			0	0	0			P.429
		1	AFM40-06-A						0		
AFD			AFD20-A AFD30-A		•	0	0				P.429
	Diff. to	E MERCHI I	AFD40-A			0	0	•			
	GAM C		AFD40-06-A								
\R			AR10-A	0							
			AR20-A		•	0					
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	AR25-A			0	0				
	and different	·**	AR30-A			0	0				P.449
		11	AR40-A			0	0	0			
			AR40-06-A						0		1
		R	R	AFD30-A AFD40-A AFD40-06-A AFD40-06-A AR10-A AR20-A AR25-A AR30-A AR40-A	AFD30-A AFD40-A AFD40-06-A AR20-A AR20-A AR30-A AR40-A	AFD30-A AFD40-A AFD40-06-A AR10-A AR20-A AR30-A AR30-A AR40-A	AFD30-A AFD40-A AFD40-06-A AR10-A AR20-A AR30-A AR30-A AR40-A	AFD30-A AFD40-A AFD40-6-A AR10-A AR20-A AR30-A AR30-A AR40-A	AFD30-A AFD40-A AFD40-06-A AFD40-06-A AR20-A AR20-A AR30-A AR30-A AR40-A	AFD30-A AFD40-A AFD40-06-A AR10-A AR20-A AR30-A AR30-A AR40-A	AFD30-A AFD40-A AFD40-6-A AR10-A AR20-A AR30-A AR30-A AR40-A

		5					F	ort siz	e			INDEX	
		Pro	duct	Model	M5	1/8	1/4	3/8	1/2	3/4	1	INDEX	
	AL			AL10-A	0								AC-A
			- Cila	AL20-A		0	0						AF-A
tor		12	\$2.00 mg	AL30-A			0	0					AF□-A
Lubricator		22 Edward	1	AL40-A			0	•	0			P.459	AR-A
T I		Conc.		AL40-06-A						0			AL-A
		ON B	N. The state of th	AL50-A						0	0		
				AL60-A							0		AW-A
	AW			AW10-A	0								AC-B
	A.,			AW20-A		0	0					-	AF-A
		1 }		AW30-A			0	0				P.467	AF□-A
P				AW40-A			0	0	0			-	AR:A
Filter Regulator		(a) (b) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c		AW40-06-A						0		1	
. Bec													AL-A
ilter		1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	2 2										AW:₿
			atte										AW□
													A□G
			-										E

Simple Specials System

A system designed to respond quickly and easily to your special ordering needs



Short lead times

This system enables us to respond to your special needs, such as additional machining, accessory assembly, or modular unit, and deliver such special products as quickly as standard products.

Repeat orders

Once we receive a Simple Special part number from your previous order, we will process the order, manufacture the product, and deliver it to you.



Please contact your local sales representative for more details.



AV AF

Attachment List

Check valve

Page 423

■A check valve with intermediate branch port can be easily installed to prevent a backflow of lubricant when branching the air flow and releasing the air on the outlet side of the regulator.



- · Air Filter + Regulator + Lubricator (AC20-A to AC40-A)
- · Filter Regulator + Lubricator (AC20A-A to AC40A-A)
- * Port size: Except 06

Pressure switch

Page 424

■ A compact integrated pressure switch can be easily installed and facilitates the pressure detection of the line. _



- Air Filter + Regulator + Lubricator (AC20-A to AC40-A)
- Filter Regulator + Lubricator (AC20A-A to AC40A-A)
- · Air Filter + Regulator (AC20B-A to AC40B-A)
- · Air Filter + Mist Separator + Regulator (AC20C-A to AC40C-A)
- · Filter Regulator + Mist Separator (AC20D-A to AC40D-A)

T-spacer

Page 424

■Using a T-shaped spacer facilitates the branching of air flow.



- · Air Filter + Regulator + Lubricator (AC10-A to AC40-A)
- · Air Filter + Regulator (AC10B-A to AC40B-A)
- · Air Filter + Mist Separator + Regulator (AC20C-A to AC40C-A)

Pressure relief 3 port valve

Page 425

■ With the use of a pressure relief 3 port valve, pressure left in the line can be easily exhausted.



- Air Filter + Regulator + Lubricator (AC20-A to AC40-A)
- · Filter Regulator + Lubricator (AC20A-A to AC40A-A)
- · Air Filter + Regulator (AC20B-A to AC40B-A)
- · Air Filter + Mist Separator + Regulator (AC20C-A to AC40C-A)
- · Filter Regulator + Mist Separator (AC20D-A to AC40D-A)

Cross spacer

Page 425

■ Pipings are possible in all 4 directions.



* Needs to be ordered separately.

Piping adapter

Page 426

A piping adapter allows installation/removal of the component without removing the piping and thus makes maintenance easier.



* Needs to be ordered separately.





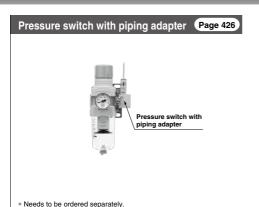
AC-A

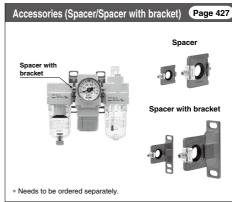
AF-A

AF□-A AR-A

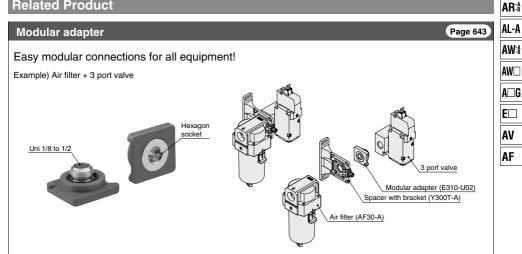
AL-A AW-A AC-B AF-A

AF□-A





Related Product



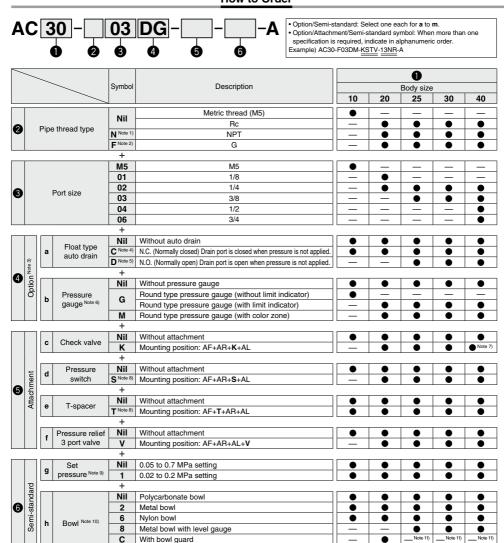
Air Combination

Air Filter + Regulator + Lubricator

AC10-A to AC40-A



How to Order



With bowl guard (Nylon bowl)

Air Combination AC10-A to AC40-A Series



_								_			AL-
		\		Symbol	Description			Body size	,		AW-
						10	20	25	30	40	
				Nil	With drain cock	•	•	•	•	•	AC-
		١.	Air filter	J Note 14)	Drain guide 1/8	_	•	_	_	_	АГ
		'	drain port Note 13)	J	Drain guide 1/4	_	_	•	•	•	AF-
				W Note 15)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	_	•	•	•	AF
				+							Ar⊔.
	٦		Lubricator lubricant	Nil	Without drain cock	•	•	•	•	•	AR
	dar	J	exhaust port	3 Note 16)	Lubricator with drain cock	•	•	•	•	•	An
6	emi-standard	_		+							AL-
	i-S	k	Exhaust	Nil	Relieving type	•	•	•	•	•	AL-
	Sen		mechanism	N	Non-relieving type		•	•	•	•	AW
	•	_		+							
		1	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•	AW
		·	Tion direction	R	Flow direction: Right to left						LVAN
				+							ı A□
		m	Pressure unit	Nil	Name plate and pressure gauge in imperial units: MPa	•	•	•	•	•	
				Z Note 17)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O Note 18)	O Note 18)	O Note 18)	O Note 18)	O Note 18)	E
			is NPT1/8 (applicable to) and NPT1/4 of operations. N.C. type is recommended.			vided as standa	ırd equipment (r		

(applicable to the AC25-A to AC40-A). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC25-A to AC40-A).

Note 2) Drain guide is G1/8 (applicable to the AC20-A) and G1/4 (applicable to the AC25-A to AC40-A).

Note 3) Option G, M are not assembled and supplied loose at the time of shipment.

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min(ANR)), air leakage from the drain cock may occur during start

Note 6) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type (1.0 MPa pressure gauge only for the AC10-A).

Note 7) Not available with piping port size: 06 Note 8) The bracket position varies depending on the T-spacer or pressure

switch mounting. Note 9) Pressure can be set higher than the specification pressure in some

cases, but use pressure within the specification range.

Note 10) Refer to Chemical data on page 433 for chemical resistance of the bowl.

Note 11) A bowl guard is provided as standard equipment (polycarbonate).

Note 13) Float type auto drain: The combination of C and D is not possible.

Note 14) Without a valve function

Note 15) The combination of metal bowl: 2 and 8 is not available.

Note 16) When choosing with W: Filter drain port, the drain cock of a

lubricator will be with barb fittings.

Note 17) For pipe thread type: M5, NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) MPa and psi are shown together on the pressure unit. Cannot be used with M: Round pressure gauge (with color zone). Available by request for special.

Note 18) O: For pipe thread type: M5, NPT only

Standard Specifications

	u opecine												
M	odel	AC10-A	AC20-A	AC25-A	AC30-A	AC40-A	AC40-06-A						
	Air Filter [AF]	AF10-A	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A						
Component	Regulator [AR]	AR10-A	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A						
	Lubricator [AL]	AL10-A	AL20-A	AL30-A	AL30-A	AL40-A	AL40-06-A						
Port size		M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4						
Pressure gau	ge port size [AR]	1/16 1/8											
Fluid				А	ir								
Ambient and	fluid temperature		−5 to 60 °C (with no freezing)										
Proof pre	essure			1.5	MPa								
Max. opera	ting pressure	1.0 MPa											
Set pressu	re range [AR]	0.05 to 0.7 MPa											
Nominal filtr	ation rating [AF]			5 μr	n								
Recommend	ed lubricant [AL]			Class 1 turbine	oil (ISO VG32)								
Bowl mat	erial [AF/AL]			Polyca	rbonate								
Bowl gua	ard [AF/AL]	_	Semi-standard (Steel)		Standard (Po	lycarbonate)							
Construc	tion [AR]			Relievi	ng type								
Weight (I	(g)	0.27	0.40	0.68	0.83	1.53	1.66						

AC-A AF-A AF□-A AR-A

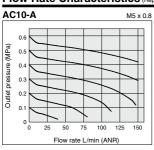
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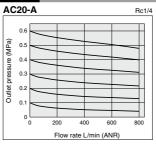
AF

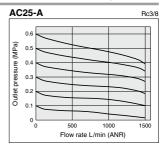
AC10-A to AC40-A Series

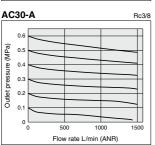
Flow Rate Characteristics (Representative values)

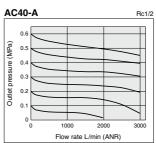
Condition: Inlet pressure 0.7 MPa

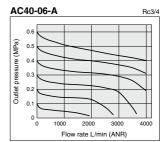






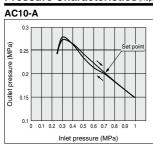


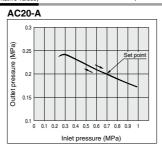


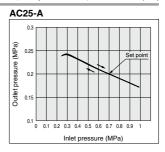


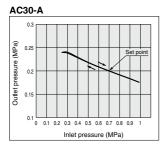
Pressure Characteristics (Representative values)

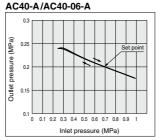
Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)











⚠ Specific Product Precautions

I Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 387 I to 391 for F.R.L. Precautions.

Selection

⚠ Warning

2. When a pressure release 3 port valve is mounted on the inlet side of the regulator or filter regulator, the residual pressure can be released to the inlet side. However, if the set pressure is 0.15 MPa or less, the residual pressure may not be released.

When using the pressure release 3 port valve at a set pressure level of 0.15 MPa or less, it is recommended to use a regulator with backflow function.

∧ Caution

 When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may back flow. Therefore, releasing air that does not contain traces of lubricant is not possible.

To release air that does not contain traces of lubricant, use a check valve (AKM series) on the inlet side of the lubricator to prevent a backflow of the lubricant.

- 2. If a pressure relief 3 port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this fashion.
- An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.
- 4. For AC10 series products with a pressure gauge, when connected to the modular unit, there will be interference preventing the use of tools; therefore, the pressure gauge cannot be mounted or removed in such a state.

Mount or remove the pressure gauge from the AR/AW10-A single unit product before connecting it to the modular unit.

To screw in the pressure gauge, make sure to insert a wrench into the wrench flats before turning the gauge.

If the pressure gauge is screwed in by holding some other part

If the pressure gauge is screwed in by holding some other part of it, air leakage or damage may result.

It is possible to have the product shipped with the pressure gauge already mounted. Please contact your local sales representative for more details.

5. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For air combination selection, refer to page 99 in the "Product Selection Guide."

Piping

⚠ Warning

 When mounting a check valve, make sure the arrow (IN side) points in the correct direction of air flow.

Air Supply

↑ Caution

1. Use an air filter with 5 μm or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3 port valve on the inlet side.

Mounting/Adjustment

↑ Caution

When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (AC25-A to AC40-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



Selection

⚠ Warning

1. Float type auto drain

Operate under the following conditions to avoid malfunction. <N.O. type>

 Operating compressor: 0.75 kW (100 L/min (ANR)) or more.
 When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need.

For example, when using 2 auto drains, 1.5 kW (200 L/min (ANR)) of the compressor capacity is required.

Operating pressure: 0.1 MPa or more

<N.C. type>

Operating pressure for AD27-A: 0.1 MPa or more
 Operating pressure for AD37-A/AD47-A: 0.15 MPa or more

AC-A

AF-A

AR-A

AL-A

AW-A

AF-A

AF-A

AR:å

AI -A

AW:≜

A□G

EU AV

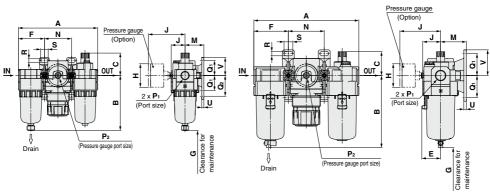
AF

AC10-A to AC40-A Series

Dimensions

AC10-A/AC20-A

AC25-A to AC40-06-A



Applicable model	AC10-A	/AC20-A	AC	20-A	AC25-A to AC40-06-A
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions	M5 x 0.8	B	Width across flats 14 1/8	Width across flats 14	N.O.: Black N.C.: Gray Thread type/Rc, G: a10 One-touch fitting Thread type/NPT: a3/8* One-touch fitting

Applicable model			AC2	5-A to AC40-06-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions		Width across flats 17		Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

		Standard specifications															
Model	P1	P ₂		В	С	Е	F	G					Bracke	t mount			
	Pi	F2	Α	ь	·	-	-	l G	٠,	M	N	Q ₁	Q2	R	S	U	V
AC10-A	M5 x 0.8	1/16	87	59.9	25.5	_	28	35	12.5	25	31	20	27	4.5	6.8	3	24.5
AC20-A	1/8, 1/4	1/8	126.4	87.6	35.9	_	41.6	60	23.4	30	43.2	24	33	5.5	12	3.5	29
AC25-A	1/4, 3/8	1/8	167.4	115.1	38.1	30	55.1	80	30.5	41	57.2	35	_	7	14	4	41
AC30-A	1/4, 3/8	1/8	167.4	115.1	38.1	30	55.1	80	30.5	41	57.2	35	_	7	14	4	41
AC40-A	1/4, 3/8, 1/2	1/8	220.4	147.1	39.8	38.4	72.6	110	36.1	50	75.2	40	_	9	18	5	48
AC40-06-A	3/4	1/8	235.4	149.1	37.8	38.4	77.6	110	39.6	50	80.2	40	_	9	18	5	48

		Optio	nal specific	ations		Semi-standard specifications								
Model	Round		Round type pressure gauge (with color zone)		With auto drain	With barb fitting			Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide			
	Н		Н	J	В	В	В	В	В	В	В			
AC10-A	ø26	26	_	_	77.9	_	_	59.3	_	_	_			
AC20-A	ø37.5	58.5	ø37.5	59.5	104.9	_	91.4	87.4	93.9	_	_			
AC25-A	ø37.5	58.5	ø37.5	59.5	156.8	123.6	121.9	117.6	122.1	137.6	142.1			
AC30-A	ø37.5	65	ø37.5	66	156.8	123.6	121.9	117.6	122.1	137.6	142.1			
AC40-A	ø42.5	72	ø42.5	72	186.9	155.6	153.9	149.6	154.1	169.6	174.1			
AC40-06-A	ø42.5	72	ø42.5	72	188.9	157.6	155.9	151.6	156.1	171.6	176.1			

AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC-B

AF-A

AF□-A AR:∄

AL-A

AW∄

AW□

A□G

E

AV AF

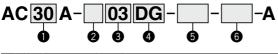
Air Combination

Filter Regulator + Lubricator

AC10A-A to AC40A-A



How to Order



- Option/Semi-standard: Select one each for a to I.
 Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AC30A-F03DM-KSV-13NR-A
- 0 Symbol Description Body size 10 20 40 Metric thread (M5) • Nil Rc Pipe thread type N Note 1 NPT Note 2) G M5 01 1/8 1// 02 Port size 03 3/8 • 04 1/2 3/4 06 + Nil Without auto drain Float type C Note 4 N.C. (Normally closed) Drain port is closed when pressure is not applied. auto drain Note 3) D Note 5 N.O. (Normally open) Drain port is open when pressure is not applied. Option Nil Without pressure gauge Round type pressure gauge (without limit indicator) Pressure b gauge Note 6) Round type pressure gauge (with limit indicator) M Round type pressure gauge (with color zone) + Without attachment Check valve С Κ Mounting position: AW+K+AL Attachment Nil Without attachment Pressure 6 d switch S Note 8) Mounting position: AW+S+AL Nil Without attachment Pressure relief 3 port valve ν Mounting position: AW+AL+V Nil 0.05 to 0.7 MPa setting pressure Note 9) 1 0.02 to 0.2 MPa setting Nil Polycarbonate bowl 2 Metal bowl Semi-standard 6 Nylon bowl Bowl Note 10) Metal bowl with level gauge 8 6 C With bowl guard __ Note 12) Note 12) 6C With bowl guard (Nylon bowl) Nil With drain cock Filter Note 13) Drain guide 1/8 regulator Drain guide 1/4 drain port Drain cock with barb fitting (for ø6 x ø4 nylon tube)

Air Combination AC10A-A to AC40A-A Series



_	_						-	a	
	_	_		Symbol	Description		Body	size	
						10	20	30	40
		i	Lubricator lubricant	Nil	Without drain cock	•	•	•	•
		Ľ	exhaust port	3 Note 16)	Lubricator with drain cock	•	•	•	•
				+					
	밀		Exhaust	Nil	Relieving type	•	•	•	•
	tandard	J	mechanism	N	Non-relieving type	•	•	•	•
6	sta			+					
	Semi-st	l.	Flow direction	Nil	Flow direction: Left to right	•	•	•	•
	S	K	riow direction	R	Flow direction: Right to left	•	•	•	•
			·	+					
			Pressure unit	Nil	Name plate and pressure gauge in imperial units: MPa	•	•	•	•
		Ľ	Fressure unit	Z Note 17)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O Note 18)	Note 18)	Note 18)	Note 18)

Note 1) Drain guide is NPT1/8 (applicable to the AC20A-A) and NPT1/4 (applicable to the AC30A-A to AC40A-A). The auto drain port comes with ø3/8* One-touch fitting (applicable to the AC30A-A to AC40A-A).

Note 2) Drain guide is G1/8 (applicable to the AC20A-A) and G1/4 (applicable to the AC30A-A to AC40A-A).

Note 3) Option G, M are not assembled and supplied loose at the time of shipment.

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is

recommended.

Note 6) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type (1.0 MPa pressure gauge only for the AC10A-A).

Note 7) Not available with piping port size: 06

Note 8) The bracket position varies depending on the pressure switch mounting.

Note 9) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

Note 10) Refer to Chemical data on page 433 for chemical resistance of the bowl.

Note 11) A bowl guard is provided as standard equipment (polycarbonate).

Note 12) A bowl guard is provided as standard equipment (nylon).

Note 13) Float type auto drain: The combination of C and D is not possible.

Note 14) Without a valve function

Note 15) The combination of metal bowl: 2 and 8 is not available. Note 16) When choosing with W: Filter regulator drain port, the

drain cock of a lubricator will be with barb fitting.

Note 17) For pipe thread type: M5, NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

MPa and psi are shown together on the pressure unit.

Cannot be used with M: Round pressure gauge (with

color zone). Available by request for special.

Note 18) O: For pipe thread type: M5, NPT only

Standard Specifications

	Specifications											
	Model	AC10A-A	AC20A-A	AC30A-A	AC40A-A	AC40A-06-A						
Commonant	Filter Regulator [AW]	AW10-A	AW20-A	AW30-A	AW40-A	AW40-06-A						
Component	Lubricator [AL]	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A						
Port size		M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4						
Pressure ga	uge port size [AW]	1/16 1/8										
Fluid			Air									
Ambient an	d fluid temperature		-5 to 60 °C (with no freezing)									
Proof press	ure	1.5 MPa										
Maximum o	perating pressure	1.0 MPa										
Set pressur	e range [AW]			0.05 to 0.7 MPa								
Nominal filt	ration rating [AW]			5 μm								
Recommend	ded lubricant [AL]		Clas	s 1 turbine oil (ISO V	G32)							
Bowl materi	al [AW/AL]			Polycarbonate								
Bowl guard	[AW/AL]	_	Semi-standard (Steel)	St	andard (Polycarbonal	te)						
Constructio	n [AW]			Relieving type								
Weight (kg)		0.20	0.34	0.67	1.24	1.35						

409

AF-A

AC-A

AR-A

AW-A

AC-B

AF□-A AR:A

AL-A AW:

AW□

A□G

E

AV

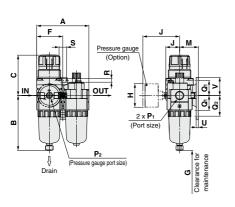
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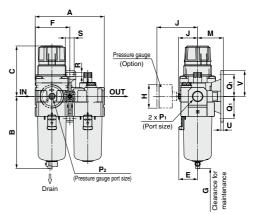
AC10A-A to AC40A-A Series

Dimensions

AC10A-A/AC20A-A







Applicable model	AC10A-A	AC20A-A	AC2	0A-A	AC30A-A to AC40A-06-A
Optional/Semi-standard specifications	With auto drain (N.C.) Metal bowl With drain guide Metal bowl with drain guide		With auto drain (N.O./N.C.)		
Dimensions	M5 x 0.8	8	Width across flats 14 1/8	Width across flats 14	N.O.: Black N.C.: Gray Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8° One-touch fitting

Applicable model			AC30/	A-A to AC40A-06-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	8	Width across flats 17	B	Width across	Width across flats 17	Barb fitting applicable tubing: T0604

		Standard specifications														
Model	P1	P ₂		В	C Note)	Е	F	G				Br	acket mou	ınt		
	P1	F2	Α	_ B	C itale,			L G	J	M	Q1	Q2	R	S	U	V
AC10A-A	M5 x 0.8	1/16	56	59.9	47.4	_	28	25	12.5	25	20	27	4.5	6.8	3	24.5
AC20A-A	1/8, 1/4	1/8	83.2	87.6	67.4	_	41.6	60	23.4	30	24	33	5.5	12	3.5	29
AC30A-A	1/4, 3/8	1/8	110.2	115.1	83.5	30	55.1	80	30.5	41	35	_	7	14	4	41
AC40A-A	1/4, 3/8, 1/2	1/8	145.2	147.1	100	38.4	72.6	110	36.1	50	40	_	9	18	5	48
AC40A-06-A	3/4	1/8	155.2	149.1	101.5	38.4	77.6	110	39.6	50	40	_	9	18	5	48

		Optio	nal specifica	ations			Semi-standard specifications								
Model	pressure ga		Round type pr (with col		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide				
	Н	J	Н	J	В	В	В	В	В	В	В				
AC10A-A	ø26	26	_	_	77.9	_	_	59.3	_	_	_				
AC20A-A	ø37.5	58.5	ø37.5	59.5	104.9	_	91.4	87.4	93.9	_	_				
AC30A-A	ø37.5	65	ø37.5	66	156.8	123.6	121.9	117.6	122.1	137.6	142.1				
AC40A-A	ø42.5	72	ø42.5	72	186.9	155.6	153.9	149.6	154.1	169.6	174.1				
AC40A-06-A	ø42.5	72	ø42.5	72	188.9	157.6	155.9	151.6	156.1	171.6	176.1				

Note) The dimension of C is the length when the filter regulator knob is unlocked.



AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC-B

AF-A

AF□-A

AR:

AW:

AW□

A□G

E

AV

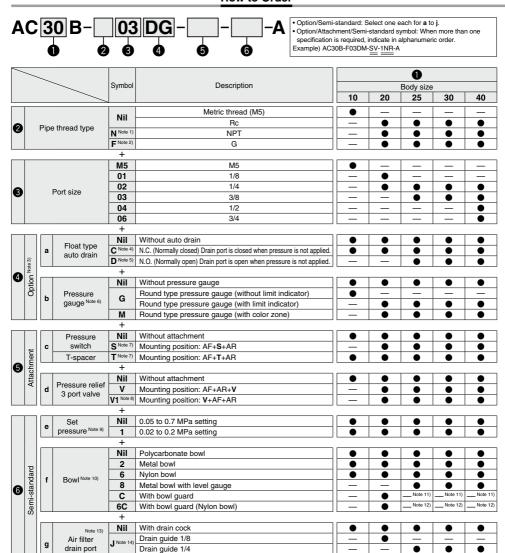
AF

Air Filter + Regulator

AC10B-A to AC40B-A

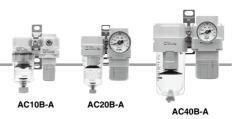


How to Order



W Note 15) Drain cock with barb fitting (for ø6 x ø4 nylon tube)

Air Combination AC10B-A to AC40B-A Series



_						. –						AL-A
	_	_				Ш			0			-
İ				Symbol	Description				Body size	,		AW-A
							10	20	25	30	40	
			Exhaust	Nil	Relieving type	١ſ	•	•	•	•	•	AC-B
İ	-	h	mechanism	N	Non-relieving type		•	•	•	•	•	АΓА
	standard			+		_						AF-A
	stanc		Flow direction	Nil	Flow direction: Left to right		•	•	•	•	•	AFT A
-	- 1		Flow direction	R	Flow direction: Right to left		•	•	•	•	•	AF□-A
	Semi			+								AR:A
	107		Pressure unit	Nil	Name plate and pressure gauge in imperial units: MPa		•	•	•	•	•	An-B
		J	Fressure unit	Z Note 16)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F		Note 17)	O Note 17)	O Note 17)	O Note 17)	O Note 17)	Α1 Α
	4) 5		NDT4/0	/ P I			AL					AL-A

- Note 1) Drain guide is NPT1/8 (applicable to the AC20B-A) and NPT1/4 (applicable to the AC25B-A to AC40B-A). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC25B-A to AC40B-A).
- Note 2) Drain guide is G1/8 (applicable to the AC20B-A) and G1/4 (applicable to the AC25B-A to AC40B-A).
- Note 3) Option G, M are not assembled and supplied loose at the time of shipment.
- Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of
- operations. N.C. type is recommended. Note 6) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type (1.0 MPa pressure gauge only for the AC10B-A).
- Note 7) The bracket position varies depending on the T-spacer or pressure switch mounting.
- Note 8) Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge. For V1 specification, use the regulator with a set pressure of 0.15 MPa or more to ensure the pressure release.
- Note 9) Pressure can be set higher than the specification pressure in some cases, but use
- pressure within the specification range. Note 10) Refer to Chemical data on page 433 for chemical resistance of the bowl.

- Note 11) A bowl guard is provided as standard equipment (polycarbonate).
- Note 12) A bowl guard is provided as standard equipment (nylon).
- Note 13) Float type auto drain: The combination of C and D is not possible.
- Note 14) Without a valve function
- Note 15) The combination of metal bowl: 2 and 8 is not available
- Note 16) For pipe thread type: M5, NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) MPa and psi are shown together on the pressure unit. Cannot be used with M: Round pressure gauge (with color zone). Available by request for special.

Note 17) O: For pipe thread type: M5, NPT only

Standard Specifications

	Model	AC10B-A	AC20B-A	AC25B-A	AC30B-A	AC40B-A	AC40B-06-A					
	Air Filter [AF]	AF10-A	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A					
Component	Regulator [AR]	AR10-A	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A					
Port size		M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4					
Pressure ga	uge port size [AR]	1/16			1/8							
Fluid		Air										
Ambient an	d fluid temperature	-5 to 60 °C (with no freezing)										
Proof press	ure			1.5 [MРа							
Maximum o	perating pressure	1.0 MPa										
Set pressur	e range [AR]			0.05 to 0	0.7 MPa							
Nominal filt	ration rating [AF]			5 µ	ım							
Bowl mater	ial [AF]			Polycar	bonate							
Bowl guard	[AF]	_	Semi-standard (Steel)		Standard (Po	olycarbonate)						
Constructio	n [AR]			Relievi	ng type							
Weight (kg)		0.16	0.28	0.43	0.58	1.05	1.12					

AF

AC-A AF-A AF□-A AR-A

AW:

AW

IA∏G

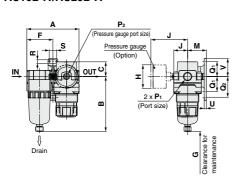
ΑV

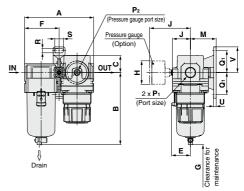
AC10B-A to AC40B-A Series

Dimensions

AC10B-A/AC20B-A

AC25B-A to AC40B-06-A





Applicable model	AC10B-A	/AC20B-A	AC2	0B-A	AC25B-A to AC40B-06-A
Optional/Semi-standard specifications	With auto drain (N.C.)	ith auto drain (N.C.) Metal bowl		Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions	M5 x 0.8	8	Width across flats 14 1/8	Width across flats 14	N.O.: Black N.C.: Gray Thread type/Rc, G: o10 One-touch fitting Thread type/NPT: o38* One-touch fitting

Applicable model			AC25	B-A to AC40B-06-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	a	Width across flats 17	8	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

		Standard specifications														
Model	P1	P ₂		В	С	Е	F	G		Bracket mount						
	P1	F2	A	ь	·	-	-	١٩	"	М	Q ₁	Q ₂	R	S	U	V
AC10B-A	M5 x 0.8	1/16	56	59.9	11	_	28	25	12.5	25	20	27	4.5	6.8	3	24.5
AC20B-A	1/8, 1/4	1/8	83.2	87.6	23.5	_	41.6	25	23.4	30	24	33	5.5	12	3.5	29
AC25B-A	1/4, 3/8	1/8	110.2	115.1	23.5	30	55.1	35	30.5	41	35	_	7	14	4	41
AC30B-A	1/4, 3/8	1/8	110.2	115.1	27	30	55.1	35	30.5	41	35	_	7	14	4	41
AC40B-A	1/4, 3/8, 1/2	1/8	145.2	147.1	33.5	38.4	72.6	40	36.1	50	40	_	9	18	5	48
AC40B-06-A	3/4	1/8	155.2	149.1	33.5	38.4	77.6	40	39.6	50	40	_	9	18	5	48

		Optio	nal specifica	ations		Semi-standard specifications							
Model		d type e gauge	Round type pressure gauge (with color zone)		With auto drain	With barb fitting	/ith With fitting drain guide Metal b		Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide		
	H J		Н	J	В	В	В	В	В	В	В		
AC10B-A	ø26	26	_	_	77.9	_	_	59.3	_	_	_		
AC20B-A	ø37.5	58.5	ø37.5	59.5	104.9	_	91.4	87.4	93.9	_	_		
AC25B-A	ø37.5	58.5	ø37.5	59.5	156.8	123.6	121.9	117.6	122.1	137.6	142.1		
AC30B-A	ø37.5	65	ø37.5	66	156.8	123.6	121.9	117.6	122.1	137.6	142.1		
AC40B-A	ø42.5	72	ø42.5	72	186.9	155.6	153.9	149.6	154.1	169.6	174.1		
AC40B-06-A	ø42.5	72	ø42.5	72	188.9	157.6	155.9	151.6	156.1	171.6	176.1		

AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC-B

AF-A

AF□-A AR:∄

AL-A

AW:

AW□

A□G

E

AV AF

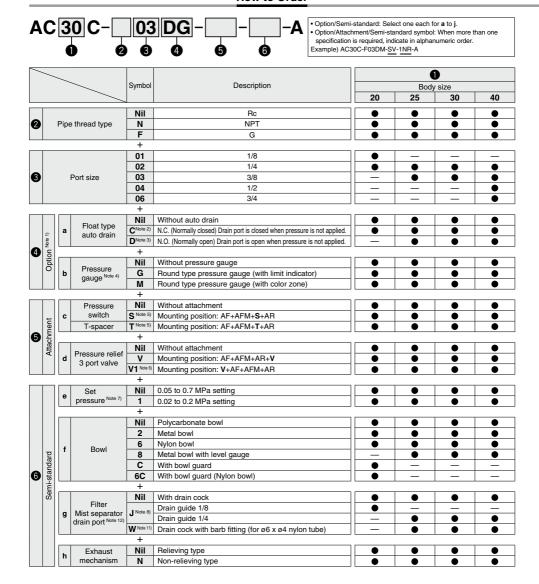
Air Combination

Air Filter + Mist Separator + Regulator

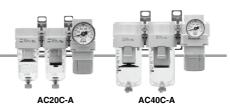
AC20C-A to AC40C-A



How to Order



Air Combination AC20C-A to AC40C-A Series



	\	_				0								
		_		Symbol	Description	Body size								
						20	25	30	40					
	5		El Control	Nil	Flow direction: Left to right	•	•	•	•					
	ndaı	'	Flow direction	R	Flow direction: Right to left	•	•	•	•					
0	sta			+					•					
	Semi-		Pressure unit	Nil	Name plate and pressure gauge in imperial units: MPa	•	•	•	•					
	Se	J	Fressure unit	Z Note 9) Name plate, caution plate for bowl, and pressure gauge in imperial units: psi,		Note 10)	O Note 10)	Note 10)	O Note 10)					

Note 1) Option G, M are not assembled and supplied loose at the time of shipment.

Note 2) When pressure is not applied, condensate

Note 2) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

Note 3) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended. Note 4) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.

Note 5) The bracket position varies depending on the T-spacer or pressure switch mounting.

Note 6) Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge. For V1 specification, use the regulator with a set pressure of 0.15 MPa or more to ensure

the pressure release.

Note 7) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

Note 8) Without a valve function

Note 9) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

MPa and psi are shown together on the pressure unit.

pressure unit.

Cannot be used with M: Round pressure gauge (with color zone). Available by

request for special.

Note 10) O: For pipe thread type: NPT only

Note 11) The combination of metal bowl: 2 and 8 is
not available.

Note 12) The combination of float type auto drain: C and D is not available.

Standard Specifications

	Model	AC20C-A	AC25C-A	AC30C-A	AC40C-A	AC40C-06-A					
	Air Filter [AF]	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A					
Component	Mist Separator [AFM]	AFM20-A	AFM30-A	AFM30-A	AFM40-A	AFM40-06-A					
	Regulator [AR]	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A					
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4					
Pressure gau	ge port size [AR]			1/8							
Fluid		Air									
Ambient and	fluid temperature		- 5 1	to 60°C (with no freez	zing)						
Proof pressu	re		1.5 MPa								
Maximum ope	erating pressure			1.0 MPa							
Minimum ope	rating pressure	0.05 MPa									
Set pressure	range [AR]	0.05 to 0.7 MPa									
Nominal filtra	tion rating [AF/AFM]		AF: 5 μm, AFM	: 0.3 μm (99.9% filter	ed particle size)						
Outlet side oil m	ist concentration [AFM]		MAX 1.0 mg	g/m³ (ANR) (≈ 0.8 ppr	n) Note 2) Note 3)						
Rated flow (L/ı	min (ANR)) [AFM] Note 1)	200	450	450	1100	1100					
Bowl materia	[AF/AFM]			Polycarbonate							
Bowl guard [/	AF/AFM]	Semi-standard (Steel)		Standard (Po	olycarbonate)						
Construction	[AR]	Relieving type									
Weight (kg)		0.39	0.67	0.82	1.53	1.66					

Note 1) Conditions: Mist separator inlet pressure: 0.7 MPa; The rated flow varies depending on the inlet pressure. Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

Note 2) When the compressor oil mist discharge concentration is 30 mg/m³ (ANR).

Note 3) Bowl seal and other O-rings are slightly lubricated.



AC-A

AF□-A

AR-A

AW-A

AC-B AF-A

AF□-A

AR∄

AL-A AW:

AW□

A□G

EΠ

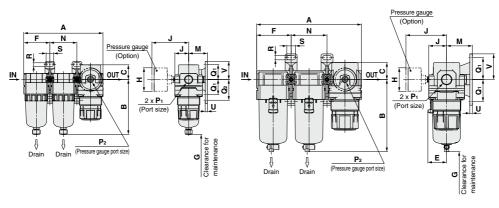
AV AF

AC20C-A to AC40C-A Series

Dimensions

AC20C-A

AC25C-A to AC40C-06-A



Applicable model		AC2	OC-A		AC25C-A to AC40C-06-A
Optional/Semi-standard specifications	With auto drain (N.C.)	With drain guide	Metal bowl	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions	M5 x 0.8	Width across flats 14 1/8	8	Width across flats 14	N.O.: Black N.C.: Gray Thread type/Rc, G: o10 One-touch fitting Thread type/NPT: o38° One-touch fitting

Applicable model			AC25	C-A to AC40C-06-A		
Optional/Semi-standard specifications	Metal bowl Metal bowl with drain guide		Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	8	Width across flats 17	8	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

		Standard specifications															
Model	P ₁	P ₂		В	С	Е	F				Bracket mount						
		P2	A				F	G	J .	М	N	Q ₁	Q2	R	S	U	V
AC20C-A	1/8, 1/4	1/8	126.4	87.6	23.5	_	41.6	40	23.4	30	43.2	24	33	5.5	12	3.5	29
AC25C-A	1/4, 3/8	1/8	167.4	115.1	23.5	30	55.1	50	30.5	41	57.2	35	_	7	14	4	41
AC30C-A	1/4, 3/8	1/8	167.4	115.1	27	30	55.1	50	30.5	41	57.2	35	_	7	14	4	41
AC40C-A	1/4, 3/8, 1/2	1/8	220.4	147.1	33.5	38.4	72.6	75	36.1	50	75.2	40	_	9	18	5	48
AC40C-06-A	3/4	1/8	235.4	149.1	33.5	38.4	77.6	75	39.6	50	80.2	40	_	9	18	5	48

		Optio	nal specific	ations		Semi-standard specifications							
Model	Round type pressure gauge		Round type pressure gauge (with color zone)		With auto drain	With With barb fitting drain guide		Metal bowl	Metal bowl with drain guide Wetal bowl with level gauge		Metal bowl with level gauge, with drain guide		
	Н	J	Н	J	В	В	В	В	В	В	В		
AC20C-A	ø37.5	58.5	ø37.5	59.5	104.9	_	91.4	87.4	93.9	_	_		
AC25C-A	ø37.5	58.5	ø37.5	59.5	156.8	123.6	121.9	117.6	122.1	137.6	142.1		
AC30C-A	ø37.5	65	ø37.5	66	156.8	123.6	121.9	117.6	122.1	137.6	142.1		
AC40C-A	ø42.5	72	ø42.5	72	186.9	155.6	153.9	149.6	154.1	169.6	174.1		
AC40C-06-A	ø42.5	72	ø42.5	72	188.9	157.6	155.9	151.6	156.1	171.6	176.1		

AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC-B

AF-A

AF□-A

AR:8

AW:

AW□

A□G

E

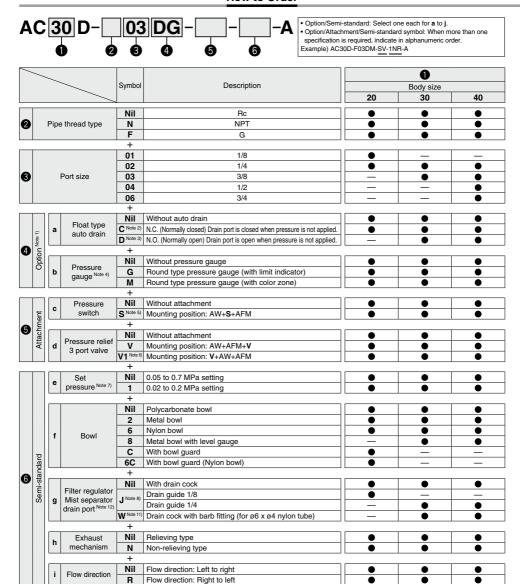
AV AF

Filter Regulator + Mist Separator

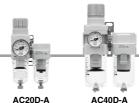
AC20D-A to AC40D-A



How to Order



Air Combination AC20D-A to AC40D-A Series



AC20D-A

0 Symbol Description Body size 20 30 40 Name plate and pressure gauge in imperial units: MPa Pressure unit Z Note 9) Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F O Note 10) O Note 10) O Note 10) Note 4) When the pressure gauge is attached, a Note 1) Option G. M are not assembled and supplied Note 8) Without a valve function

loose at the time of shipment.

Note 2) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

Note 3) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

- 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- Note 5) The bracket position varies depending on the pressure switch mounting.
- Note 6) Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge. For V1 specification, use the regulator with a set pressure of 0.15 MPa or more to ensure the pressure release
- Note 7) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

Note 9) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) MPa and psi are shown together on the

pressure unit. Cannot be used with M: Round pressure

gauge (with color zone). Available by request for special. Note 10) O: For pipe thread type: NPT only Note 11) The combination of metal bowl: 2 and 8 is

not available. Note 12) The combination of float type auto drain: C

and D is not available.

	Model	AC20D-A	AC30D-A	AC40D-A	AC40D-06-A					
	Filter Regulator [AW]	AW20-A	AW30-A	AW40-A	AW40-06-A					
Component	Mist Separator [AFM]	AFM20-A	AFM30-A	AFM40-A	AFM40-06-A					
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4					
Pressure gaug	ge port size [AW]	1/8								
Fluid			A	ir						
Ambient and 1	luid temperature		− 5 to 60°C (wi	ith no freezing)						
Proof pressur	е		1.5 MPa							
Maximum ope	rating pressure		1.0 [MPa						
Minimum ope	rating pressure		0.05	MPa						
Set pressure i	range [AW]		0.05 to 0	0.7 MPa						
Nominal filtrat	ion rating [AW/AFM]		AW: 5 μm, AFM: 0.3 μm (9	99.9% filtered particle size)						
Rated flow (L/n	nin (ANR)) [AFM] Note 1)	150	330	800	800					
Outlet side oil mist	concentration [AFM] Note 2) 3)	MAX 1.0 mg/m³ (ANR) (≈ 0.8 ppm)								
Bowl material	[AW/AFM]	Polycarbonate								
Bowl guard [A	W/AFM]	Semi-standard (Steel) Standard (Polycarbonate)								
Construction	[AW]	Relieving type								
Weight (kg)		0.33	0.66	1.24	1.35					

Note 1) Conditions: Mist separator inlet pressure: 0.5 MPa; The rated flow varies depending on the inlet pressure.

Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

Note 2) When the compressor oil mist discharge concentration is 30 mg/m3 (ANR).

Note 3) Bowl seal and other O-rings are slightly lubricated.

ØSWC

AC-A AF-A

AF□-A

AR-A

AL-A AW-A

AC-B AF-A

AR:

AL-A

AW:

AW□

A□G

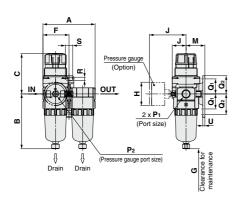
EΠ ΑV

AF

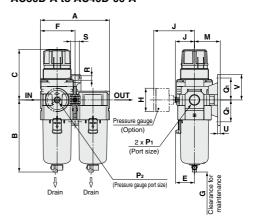
AC20D-A to AC40D-A Series

Dimensions

AC20D-A



AC30D-A to AC40D-06-A



Applicable model			AC30D-A to AC40D-06-A		
Optional/Semi-standard specifications	With auto drain (N.C.)	With drain guide	Metal bowl	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions	<u>M5 x 0.8</u>	Width across flats 14 1/8	B	Width across flats 14	N.C.: Black N.C.: Gray Thread type/Rc, G: o10 One-touch fitting Thread type/NPT: o3/8' One-touch fitting

Applicable model		AC30D-A to AC40D-06-A													
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting									
Dimensions	a	Width across flats 17	8	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604									

		Standard specifications														
Model	P ₁	P ₂	A	В	C Note)	E	F	G			Bracket mount					
	P1		A	_ B			F	G	"	M	Q1	Q2	R	S	U	V
AC20D-A	1/8, 1/4	1/8	83.2	87.6	67.4	_	41.6	40	23.4	30	24	33	5.5	12	3.5	29
AC30D-A	1/4, 3/8	1/8	110.2	115.1	83.5	30	55.1	50	30.5	41	35	_	7	14	4	41
AC40D-A	1/4, 3/8, 1/2	1/8	145.2	147.1	100	38.4	72.6	75	36.1	50	40	_	9	18	5	48
AC40D-06-A	3/4	1/8	155.2	149.1	101.5	38.4	77.6	75	39.6	50	40	_	9	18	5	48

		Optio	nal specific	ations		Semi-standard specifications							
Model	Round type pressure gauge		Round type pressure gauge (with color zone)		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide With level gauge		Metal bowl with level gauge, with drain guide		
	Н	J	Н	J	В	В	В	В	В	В	В		
AC20D-A	ø37.5	58.5	ø37.5	59.5	104.9	_	91.4	87.4	93.9	_	_		
AC30D-A	ø37.5	65	ø37.5	66	156.8	123.6	121.9	117.6	122.1	137.6	142.1		
AC40D-A	ø42.5	72	ø42.5	72	186.9	155.6	153.9	149.6	154.1	169.6	174.1		
AC40D-06-A	ø42.5	72	ø42.5	72	188.9	157.6	155.9	151.6	156.1	171.6	176.1		

Note) The dimension of C is the length when the filter regulator knob is unlocked.

422



Air Combination AC Series **Options/Attachments**

Options/Attachments/Part No.

					Par	no.		
۱,		Model	For AC10-A	For AC20-A	For AC25-A	For AC30-A	For AC40-A	For AC40-06-A
Ϊ́Ε	_ `	Model	For AC10A-A	For AC20A-A	_	For AC30A-A	For AC40A-A	For AC40A-06-A
Section			For AC10B-A	For AC20B-A	For AC25B-A	For AC30B-A	For AC40B-A	For AC40B-06-A
0,	Type		_	For AC20C-A	For AC25C-A	For AC30C-A	For AC40C-A	For AC40C-06-A
			_	For AC20D-A	_	For AC30D-A	For AC40D-A	For AC40D-06-A
L	Round	Standard	G27-10-R1		G36-10-□01		G46-1	0-□01
Option	Round type Round type (with color zone)	0.02 to 0.2 MPa setting	G27-10-R1 Note 2)		G36-4-□01		G46-4	I-□01
Ιğ	Round type	Standard	_		G36-10-□01-L	G46-10	-□01-L	
Ľ	zone)	0.02 to 0.2 MPa setting	_		G36-4-□01-L		G46-4-	
	Spacer		Y100-A	Y200-A	Y30	0-A	Y400-A	Y500-A
	Spacer with bracket		Y100T-A	Y200T-A	Y300T-A		Y400T-A	Y500T-A
	Check valve Note 3) Note 4)			AKM2000-□01-A	AKM3000-(□01)-A		AKM4000-(□02)-A	
				(□02)-A		□02-A	□03-A	_
	Pressure switch Note 4)		_	IS10M-20-A	IS10N	1-30-A	IS10M-40-A	IS10M-50-A
	T-spacer No	te 3) Note 4)	Y110-M5-A	Y210-□01-A	Y310-(□01)-A	Y410-(□02)-A	Y510-(□02)-A
	1-Spacei	, , , ,	TTTO-WIS-A	(□02)-A		□02-A	□03-A	□03-A
1_	Pressure re	liof		VHS20-□01A	VHS30	. □024	□02A	
e e	3 port valve		_	U1320-□01A □02A	VIIOOC	_03A	VHS40-□03A	VHS40-□06A
ttachment	o port varve			LUZA			□04A	
ac				□01-A		□02-A	□02-A	
₽₩	Piping adap	nter Note 4)	E100-M5-A	F200-□02-A	F300-		E400-□03-A	E500-□06-A
	pg aaa	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	2100 1110 71	□03-A		□04-A	□04-A	L300-L00-A
				20071			□06-A	
	Pressure switch with piping adapter Note 4)			□01-A		□02-A	□02-A	
			_	IS10F-20□02-A	IS10F-3		IS10E-40□03-A	_
				□03-A	10102 0	□04-A	□04-A	
							□06-A	
	Cross spac	er Note 4)	Y14-M5-A	Y24-□01-A	Y34-□01-A		Y44-□02-A	Y54-□03-A
L		•		□02-A		□02-A	□03-A	□04-A

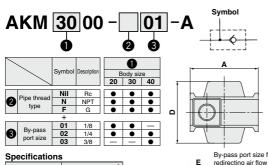
Note 1) in round pressure gauge part numbers indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the pipe thread type NPT and the supply of pressure gauge with psi unit display specifications.

Note 2) Standard pressure gauge Note 3) For F.R.L. units, port sizes without () are standard specifications

Note 4) Separate interfaces are required for modular unit.

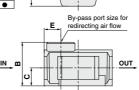
Check Valve: (K) 1/8, 1/4, 3/8

A check valve with intermediate air release port can be easily installed to prevent a backflow of lubricant when redirecting the air flow and releasing the air on the outlet side of the regulator.



Specifications	,
Model	Effective area (mm²)
AKM2000-A	28
AKM3000-A	55
AKM4000-A	111

Be sure to use above check valves when redirecting the air flow on the inlet side of the lubricator. Threads for IN and OUT ports are not machined.





Model	By-pass port size	Α	В	С	D	E	Applicable model
AKM2000-A	1/8, 1/4	40	28	11	40	11	AC20-A, AC20A-A
AKM3000-A	1/8, 1/4	53	34	14	48	13	AC25-A AC30-A, AC30A-A
AKM4000-A	1/4, 3/8	70	42	18	54	15	AC40-A, AC40A-A ^{Note)}

AF-A

AC-A

AR-A

AL-A AW-A

AC-B AF-A

AF□-A AR:

AL-A

AW: AW□

IA∏G

EΠ A۷

^{*} Refer to the attachment table above for standard by-pass port sizes applicable to the AC.

Pressure Switch: (S)

A compact integrated pressure switch can be easily installed and facilitates the pressure detection of the line.



- Semi-standard: Select one each for a to c.
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10M-30-6LP

	_	_	/	Symbol	Description		Body	size	
				·	·	20	30	40	50
						30	40	30	
			Set pressure	Nil	0.1 to 0.4 MPa			•	•
	ام	а	range	6 Note 1)	0.1 to 0.6 MPa		•	•	•
	<u>ā</u>			+					
l _	Semi-standard		Lead wire	Nil	0.5 m		•	•	•
2	l sta	b	length	L	3 m		•	•	•
_	`		lengin	Z	5 m			•	
	l e			+					
	S		Pressure unit of	Nil	MPa		•	•	•
		С	the scale plate	P Note 2)	MPa/psi dual scale			•	•

Note 1) Set pressure range of 6P (L, Z) is 0.2 to 0.6 MPa (30 to 90 psi).

Note 2) This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Specifications

Fluid	Air
Ambient and fluid temperature	−5 to 60°C (with no freezing)
Proof pressure	1.0 MPa
Maximum operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less

Switch Characteristics

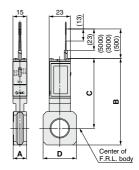
Contact point configuration	1a						
Maximum contact point capacity	2 VA (AC), 2 W (DC)						
Operating voltage: AC, DC	100 V or less						
Maximum operating current	12 V to 24 VAC, DC: 50 mA 48 VAC, DC: 40 mA 100 VAC, DC: 20 mA						

Note) For detailed specifications, refer to the IS10 series in Best Pneumatics No. 8.

Symbol







Model	Α	В	С	D	Applicable model
IS10M-20-A	10.6	74.2	64.4	28	AC20□-A
IS10M-30-A	12.6	84.5	70.5	30	AC25□-A, AC30□-A
IS10M-40-A	14.6	93.3	75.3	36	AC40□-A
IS10M-50-A	16.6	97.3	77.3	44	AC40□-06-A

^{*} Separate spacers are required for modular unit.

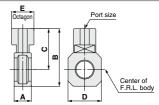
T-Spacer: (T) 1/8, 1/4, 3/8

Using a T-spacer facilitates the branching of air flow.



Caution on Mounting

If a T-spacer is used on the inlet side of the lubricator, lubricant may be mixed. Use the AKM series check valve to avoid such possibility.



Model Note)	Port size											
	1 011 3126	Α	В	С	D	Ε	Applicable model					
Y110-M5-A	M5 x 0.8	11.2	19	12	14	8	AC10-A, AC10B-A					
Y210-□01-A	1/8	14.6	41.8	22 20	20 20	32 28	22 20	00	22 20	20 20	19	AC20-A, AC20B-A
Y210-□02-A	1/4	14.0	41.0	32	20	13	AC20C-A					
Y310-□01-A	1/8	14.6	52.7	38.7	30	19	AC25-A, AC25B-A					
Y310-□02-A	1/4	14.0	52.7	30.7	30	19	AC25C-A, AC30-A AC30B-A, AC30C-A					
Y410-□02-A	1/4	18.6	62	44	00	36	24	AC40-A, AC40B-A				
Y410-□03-A	3/8	10.0	02	44	30	24	AC40C-A					
Y510-□02-A	1/4	18.6	66	46	44	44 2	144	44	24	AC40-06-A, AC40B-06-A		
Y510-□03-A	3/8	10.0	00	40	44	24	AC40C-06-A					

Note) \square in model numbers indicates a pipe thread type. No indication is

- necessary for Rc; however, indicate N for NPT, and F for G.

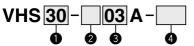
 * Separate interfaces are required for modular unit.
- * Refer to the attachment table on page 423 for standard port sizes when using with the AC.



Attachments AC Series

Pressure Relief 3 Port Valve: (V) Refer to the Web Catalog for details on pressure relief 3 port valve

With the use of a pressure relief 3 port valve, pressure left in the line can be easily exhausted.



- Semi-standard: Select one each for a to b.
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) VHS30-03A-RZ

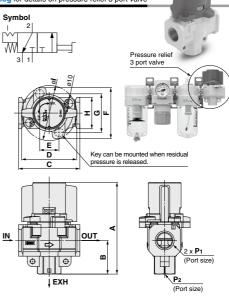
		\		Symbol	Description	B0	ody siz	ze 40	
_				Nil	Rc	•	•	•	
2	Pipe	threa	d type	N Note)	NPT	•	•	•	
_				F Note)	G	•	•	•	
+									
				01	1/8	•	_	_	
_				02	1/4	•	•	•	
8	P	ort si	ze	03	3/8	_	•	•	
_				04	1/2	_	_	•	
				06	3/4	_	_	•	
				+					
		_	Flow	Nil	Flow direction: Left to right	•	•	•	
_		а	direction	R	Flow direction: Right to left	•	•	•	
4	Semi- standard			+					
	Standard	b	Pressure		Name plate in imperial units: MPa	•	•	•	
		0	unit	Z Note)	Name plate in imperial units: psi	•	•	•	
Note) For nine	o thre	ad type: N	IPT only	This product is for overseas u	ea onl	/ accc	rdina	

to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Specifications

	Port s	size	Specifications					
Model	IN. OUT	EXH		→ OUT		$OUT \rightarrow EXH$		
	IIV, OUT	EVH	C(dm3/s-bar)	b	Cv	C(dm3/s-bar)	b	c۷
VHS20	1/8	1/8	2.4	0.43	0.65	2.5	0.39	0.69
VH320	1/4	1/0	3.3	0.40	0.88	3.1	0.51	0.84
VHS30	1/4	1/4	6.4	0.45	1.7	6.2	0.38	1.7
VII330	3/8	1/4	8.3	0.41	2.3	7.0	0.41	1.9
	1/4		7.3	0.49	2.0	8.5	0.35	2.3
VHS40	3/8	3/8	10.9	0.45	3.0	11.6	0.40	3.1
	1/2		14.2	0.39	3.8	13.3	0.43	3.6
VHS40-06	3/4	1/2	18.3	0.31	5.0	17.7	0.37	4.8

Note) Use an air filter on the IN side for operating protection.



Model			St	tandar	d spe	cifica	ions				
Model	P ₁	P ₂	Α	В	С	D	Е	F	G	Н	T
VHS20	1/8, 1/4	1/8	66.4	22.3	40	37.5	14	46.6	33.6	28	43
VHS30	1/4, 3/8	1/4	80.3	29.4	53	49	19	52	38	30	49
VHS40	1/4, 3/8, 1/2	3/8	104.9	38.5	70	63	22	58	44	36	63
VHS40-06	3/4	1/2	110.4	42	75	63	22	58	44	44	63

AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AF-A

AF□-A AR:å

AL-A

AW□

EU AV

AF

Cross Spacer: 1/8, 1/4, 3/8, 1/2

Pipings are possible in all 4 directions.

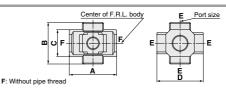
IN/OUT ports are not machined for threads.

Please contact SMC if threaded (machined) ports are required.



Caution on Mounting

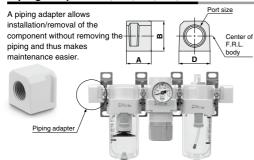
- When mounting a cross spacer directly on the inlet side of the lubricator, be sure to use the AKM series check valve between the lubricator and cross spacer.
- Factory mounting of a cross spacer on the AC model is available as a special order.



Model Note)	E (Port size)	Α	В	С	D	Applicable model	
Y14-M5-A	M5 x 0.8	23	16	14	25	AC10□-A	
Y24-□01-A	1/8	40	40	22	40	AC20□-A	
Y24-□02-A	1/4	40	40	22	40	ACZULI-A	
Y34-□01-A	1/8	49	43	28	48	AC25□-A. AC30□-A	
Y34-□02-A	1/4	49	43	20	40	ACZOU-A, ACOUL-A	
Y44-□02-A	1/4	60	48	36	54	AC40□-A	
Y44-□03-A	3/8	60	48	36	54	AC40 -A	
Y54-□03-A	3/8	72	62	40	62	AC40□-06-A	
Y54-□04-A	1/2	12	62	40	62	AC40□-06-A	

- Note) ☐ in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.
- * If threaded IN/OUT ports are required, they are available as a special order. Please contact SMC.
- * Two hexagon socket head plugs are included in the package.

Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4



Model Note)	Port size	Α	В	D	Applicable model		
E100-M5-A	M5 x 0.8	10	14	14	AC10□-A		
E200-□01-A	1/8						
E200-□02-A	1/4	29.8	23.5	28	AC20□-A		
E200-□03-A	3/8						
E300-□02-A	1/4						
E300-□03-A	3/8	31.8	31.8	30	30	AC25□-A, AC30□-A	
E300-□04-A	1/2						
E400-□02-A	1/4						
E400-□03-A	3/8	31.8	36	36	AC40□-A		
E400-□04-A	1/2	31.8	36	36	AC40⊔-A		
E400-□06-A	3/4	1					
E500-□06-A	3/4	31.8	40	44	AC40□-06-A		

Note) \square in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

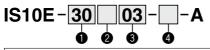
* Separate interfaces are required for modular unit.

Factory mounting of a piping adapter on the AC models is available as a special order.

Symbol

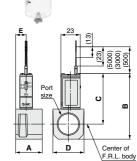
Left

Pressure Switch with Piping Adapter



- · Semi-standard: Select one each for a to d.
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10E-30N03-6PRZ

_						O		
				Symbol	Description	B	ody siz	ze
					20	30	40	
				Nil	Rc	•	•	•
2		Pipe	thread type	N Note)	NPT	•	•	•
_				F Note)	G	•	•	•
				+				
				01	1/8		_	_
_				02	1/4		•	•
8		F	Port size	03	3/8	•	•	•
_				04	1/2		•	•
				06	3/4	_	_	•
				+				
		а	Set pressure	Nil	0.1 to 0.4 MPa		•	
		a	range	6 Note 1)	0.1 to 0.6 MPa	•	•	•
				+				
	ا ہ			Nil	0.5 m		•	
	g	b	Lead wire length	L	3 m	•	•	•
	Semi-standard		lengin	Z	5 m	•	•	•
4	ist			+				
	E	С	Pressure unit of	Nil	MPa		•	
1	Ø.	C	the scale plate	P Note 2)	MPa/psi dual scale	•	•	•
				+				
		d	Mounting	Nil	Right		•	
		a	position	R	Left	•	•	•
Note	te 1) Set pressure range of 6P (L. R. Z) is 0.2 to 0.6 MPa							



Right

Pressure switch with piping adapter

- Note 1) Set pressure range of 6P (L, R, Z) is 0.2 to 0.6 MPa (30 to 90 psi).
- Note 2) For pipe thread type: NPT only. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Specifications

opcomounomo	
Fluid	Air
Ambient and fluid temperature	-5 to 60°C (with no freezing)
Proof pressure	1.0 MPa
Maximum operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hyetorocie	0.00 MPa or loca

Switch Characteristics

Switch Characteristics								
Contact point configuration	1a							
Maximum contact point capacity	2 VA (AC), 2 W (DC)							
Operating voltage: AC, DC	100 V or less							
	12 V to 24 V AC, DC: 50 mA							
Maximum operating current	48 V AC, DC: 40 mA							
	100 V AC, DC: 20 mA							

				_			
Model Note 1)	Port size	Α .	B	C	D	E	Applicable model
IS10E-20□01-A	1/8						
IS10E-20□02-A	1/4	29.8	66.3	55.3	28	16	AC20□-A
IS10E-20□03-A	3/8						
IS10E-30□02-A	1/4						
IS10E-30□03-A	3/8	31.8	72.8	58.8	30	13	AC25□-A, AC30□-A
IS10E-30□04-A	1/2						
IS10E-40□02-A	1/4						
IS10E-40□03-A	3/8	31.8	78.8	60.8	37	12.5	Note 2)
IS10E-40□04-A	1/2	31.8	/8.8	8.00	3/	12.5	AC40□-A
IS10E-40□06-A	3/4						

Note 1) ☐ in the model numbers indicates a pipe thread type. No indication is necessary for Rc;

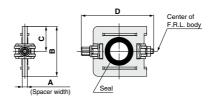
however, indicate N for NPT, and F for G. Note 2) Cannot be mounted on the AC40 -06-A.

- * Separate interfaces are required for modular unit.
- The pressure switch on the AC40I-06-A can be mounted by screwing IS10-01S into the piping adapter E500-ID6-AX501 (with top-face thread Rc1/8). Products with a premounted switch are available as a special order. Please contact SMC regarding their availability.



Accessories (Spacers/Brackets)

Spacer



Model	Α	В	С	D	Applicable model
Y100-A	6	17.9	9	35.4	AC10□-A
Y200-A	3.2	31.2	15.6	44.9	AC20□-A
Y300-A	4.2	43.4	21.7	57.9	AC25□-A, AC30□-A
Y400-A	5.2	53	26.5	68.5	AC40□-A
Y500-A	5.2	57	28.5	75.6	AC40□-06-A

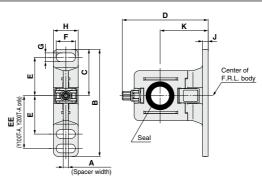


Replacement Parts

Description	Material			Part no.			į
Description	Material	Y100-A	Y200-A	Y300-A	Y400-A	Y500-A	
Seal	HNBR (NBR) Note 1)	Y120P-050AS Note 2)	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	. L

Note 1) (): Size 10 Note 2) Assembly of 2 O-rings

Spacer with Bracket



Model	Α	В	С	D	Е	EE	F	G	Н	J	K	Applicable model
Y100T-A	6	56	24.5	43.6	20	27	6.8	4.5	13	3	25	AC10□-A
Y200T-A	3.2	67	29	53.4	24	33	12	5.5	15.5	3.5	30	AC20□-A
Y300T-A	4.2	82	41	71.5	35	_	14	7	19	4	41	AC25□-A, AC30□-A
Y400T-A	5.2	96	48	86.1	40	_	18	9	26	5	50	AC40□-A
Y500T-A	5.2	96	48	89.6	40	_	18	9	26	5	50	AC40□-06-A



Y400T-A

Y200T-A

Replacement Parts

ricpiacement ra	11.5					
Description	Material			Part no.		
Description	Waterial	Y100T-A	Y200T-A	Y300T-A	Y400T-A	Y500T-A
Seal	HNBR (NBR) Note 1)	Y120P-050AS Note 2)	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S

Note 1) (): Size 10 Note 2) Assembly of 2 O-rings

AC-A

AF-A AF□-A

AR-A

AL-A

AW-A

AC-B AF-A

AF□-A

AR:

AL-A

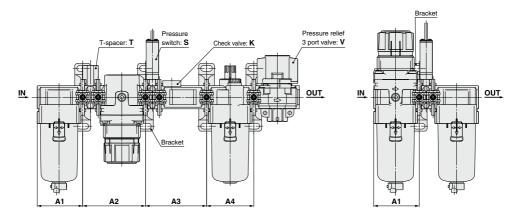
AW:₿

AW□ A□G

E□

A۷ AF

Mounting Position for Spacer with Bracket



Attachment		K		,	3	1	Γ		V			KS			KT			K	V			KST	
Model	A1	A2	A3	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A4	A1	A2	A3
AC10-A	_	_	_	_	_	28	48.2	_		_	I —		_		_	_	_	I —	_		_	_	_
AC20-A	41.6	43.2	43.2	41.6	43.2	41.6	61	41.6	43.2	43.2	41.6	43.2	57	41.6	61	43.2	41.6	43.2	43.2	43.2	41.6	61	57
AC25-A	55.1	57.2	57.2	55.1	57.2	55.1	76	55.1	57.2	57.2	55.1	57.2	74	55.1	76	57.2	55.1	57.2	57.2	57.2	55.1	76	74
AC30-A	55.1	57.2	57.2	55.1	57.2	55.1	76	55.1	57.2	57.2	55.1	57.2	74	55.1	76	57.2	55.1	57.2	57.2	57.2	55.1	76	74
AC40-A	72.6	75.2	75.2	72.6	75.2	72.6	99	72.6	75.2	75.2	72.6	75.2	95	72.6	99	75.2	72.6	75.2	75.2	75.2	72.6	99	95
AC40-06-A	_	_	_	77.6	80.2	77.6	104	77.6	80.2	80.2	I —		_		_	_	_	I —	_		_	_	_
Attachment		KS	SV			K	ΓV			KS	TV		S	т		sv			STV			TV	
Model	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3

Model	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3
AC10-A		I —	_	_	_	_	I —	_	_	_	_	_		_	_	_	_	_	_	_	_	_	_
AC20-A	41.6	43.2	57	43.2	41.6	61	43.2	43.2	41.6	61	57	43.2	41.6	61	41.6	43.2	57	41.6	61	57	41.6	61	43.2
AC25-A	55.1	57.2	74	57.2	55.1	76	57.2	57.2	55.1	76	74	57.2	55.1	76	55.1	57.2	74	55.1	76	74	55.1	76	57.2
AC30-A	55.1	57.2	74	57.2	55.1	76	57.2	57.2	55.1	76	74	57.2	55.1	76	55.1	57.2	74	55.1	76	74	55.1	76	57.2
AC40-A	72.6	75.2	95	75.2	72.6	99	75.2	75.2	72.6	99	95	75.2	72.6	99	72.6	75.2	95	72.6	99	95	72.6	99	75.2
AC40-06-A	_	I —	_	_	_	_	I —	_	_	_	_	I —	77.6	104	77.6	80.2	102	77.6	104	102	77.6	104	80.2

·	(S	١	/	K	S		ΚV			KSV		s	V
A1	A2	A1	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2
_	_	_	_	_	_	_	_	_	_	_	_	_		_
41.6	43.2	41.6	41.6	43.2	41.6	57	41.6	43.2	43.2	41.6	57	43.2	41.6	57
55.1	57.2	55.1	55.1	57.2	55.1	74	55.1	57.2	57.2	55.1	74	57.2	55.1	74
72.6	75.2	72.6	72.6	75.2	72.6	95	72.6	75.2	75.2	72.6	95	75.2	72.6	95
_	_	77.6	77.6	80.2	_	_		_		ı	_	_	77.6	102
	41.6 55.1	41.6 43.2 55.1 57.2	A1 A2 A1 — — — 41.6 43.2 41.6 55.1 57.2 55.1 72.6 75.2 72.6	A1 A2 A1 A1 — — — 41.6 43.2 41.6 41.6 55.1 57.2 55.1 55.1 72.6 75.2 72.6 72.6	A1 A2 A1 A1 A2 41.6 43.2 41.6 41.6 43.2 55.1 57.2 55.1 55.1 57.2 72.6 75.2 72.6 72.6 75.2	A1 A2 A1 A1 A2 A1 — — — — — 41.6 43.2 41.6 43.2 41.6 55.1 57.2 55.1 55.1 57.2 55.1 72.6 75.2 72.6 72.6 75.2 72.6	A1 A2 A1 A1 A2 A1 A2 	A1 A2 A1 A1 A2 A1 A2 A1 41.6 43.2 41.6 43.2 41.6 47.6 57.4 41.6 55.1 57.2 55.1 57.2 55.1 74.5 55.1 72.6 75.2 72.6 72.6 72.6 72.6 95. 72.6	A1 A2 A1 A1 A2 A1 A2 A1 A2	A1 A2 A1 A2 A1 A2 A3 A3<	A1 A2 A1 A1 A2 A1 A2 A1 A2 A3 A1	A1 A2 A1 A2 A1 A2 A1 A2 A3 A1 A2 - <t< th=""><th>A1 A2 A1 A2 A1 A2 A1 A2 A1 A2 A1 A2 A3 A1 A2 A3 41.6 43.2 41.6 43.2 41.6 57 41.6 43.2 43.2 41.6 57 43.2 55.1 57.2 55.1 57.2 55.1 74 55.1 57.2 55.1 74 57.2 72.6 72.8 72.6 72.6 7</th><th>A1 A2 A1 A2 A1 A2 A3 A1 A2<</th></t<>	A1 A2 A1 A2 A1 A2 A1 A2 A1 A2 A1 A2 A3 A1 A2 A3 41.6 43.2 41.6 43.2 41.6 57 41.6 43.2 43.2 41.6 57 43.2 55.1 57.2 55.1 57.2 55.1 74 55.1 57.2 55.1 74 57.2 72.6 72.8 72.6 72.6 7	A1 A2 A1 A2 A1 A2 A3 A1 A2<

Attachment	S	T	١ ١	/	V	1	∣ S	V	SI	/1	T	V	T	/1
Model	A1	A1	A1	A2	A1	A2	A1	A2	A1	A2	A1	A2	A1	A2
AC10B-A		28		_	_	I —				_	_	_		-
AC20B-A	41.6	41.6	41.6	43.2	41.6	43.2	41.6	57	41.6	43.2	41.6	61	41.6	43.2
AC25B-A	55.1	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2	55.1	76	55.1	57.2
AC30B-A	55.1	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2	55.1	76	55.1	57.2
AC40B-A	72.6	72.6	72.6	75.2	72.6	75.2	72.6	95	72.6	75.2	72.6	99	72.6	75.2
AC40B-06-A	77.6	77.6	77.6	80.2	77.6	80.2	77.6	102	77.6	80.2	77.6	104	77.6	80.2

Attachment			7	Г					V1			sv			SV1			TV			TV1	
Model	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3
AC20C-A	41.6	43.2	41.6	43.2	41.6	43.2	43.2	41.6	43.2	43.2	41.6	43.2	57	41.6	43.2	43.2	41.6	43.2	61	41.6	43.2	43.2
AC25C-A	55.1	57.2	55.1	57.2	55.1	57.2	57.2	55.1	57.2	57.2	55.1	57.2	74	55.1	57.2	57.2	55.1	57.2	76	55.1	57.2	57.2
AC30C-A	55.1	57.2	55.1	57.2	55.1	57.2	57.2	55.1	57.2	57.2	55.1	57.2	74	55.1	57.2	57.2	55.1	57.2	76	55.1	57.2	57.2
AC40C-A	72.6	75.2	72.6	75.2	72.6	75.2	75.2	72.6	75.2	75.2	72.6	75.2	95	72.6	75.2	75.2	72.6	75.2	99	72.6	75.2	75.2
AC40C-06-A	77.6	80.2	77.6	80.2	77.6	80.2	80.2	77.6	80.2	80.2	77.6	80.2	102	77.6	80.2	80.2	77.6	80.2	104	77.6	80.2	80.2

Attachment		١ ١	/	_ V	1		V	∣ S\	
Model									
AC20D-A									
AC30D-A	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2
AC40D-A	72.6	72.6	75.2	72.6	75.2	72.6	95	72.6	75.2
AC40D-06-A	77.6	77.6	80.2	77.6	80.2	77.6	102	77.6	80.2

- A1: Dimension from the end of the IN side to the center of the mounting hole for the first bracket.
- A2: Mounting hole pitch between the first and the second brackets.
 A3: Mounting hole pitch between the second and the third brackets.
- A4: Mounting hole pitch between the third and the fourth brackets.

Modular Type Air Filters

AF/AFM/AFD Series

Air Filter AF Series	Model	Port size	Filtration µm	Options
	AF10-A	M5 x 0.8		
	AF20-A	1/8, 1/4		
	AF30-A	1/4, 3/8		Bracket (Except AF10-A)
100 m 100 m	AF40-A	1/4, 3/8, 1/2	5	
	AF40-06-A	3/4		Float type auto drain
_	AF50-A	3/4, 1		
P.430 to 438	AF60-A	1		
Mist Separator AFM Series	AFM20-A	1/8, 1/4		
THE STATE OF THE S	AFM30-A	1/4, 3/8	0.3	Bracket
	AFM40-A	1/4, 3/8, 1/2	0.5	Float type auto drain
P.440 to 447	AFM40-06-A	3/4		
Micro Mist Separator AFD Series	AFD20-A	1/8, 1/4		
Contract Con	AFD30-A	1/4, 3/8	0.01	Bracket
	AFD40-A	1/4, 3/8, 1/2	0.01	Float type auto drain
P.440 to 447	AFD40-06-A	3/4		

Made to Order

1	Long Bowl (-X64) Drain capacity is greater than that of standard models.	
2	With Element Service Indicator (-X2141) Clogging status of elements can be checked visually.	
3	Special Temperature Environment (-X430/-X440) Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.	AF: P.437 to 439-1 AFM/AFD: P.446, 448
4	High Pressure (-X425) Strong materials are used in the manufacturing of air filters intended for high pressure operation.	ARIWARD. 1-340, 440
5	Clean Series (10-)	
6	Copper, Fluorine and Silicone-free + Low Particle Generation (21-)	

AF□-A

AR-A

AW-A

AC-B

AF-A

AR:A

AL-A

AW:≜

A□G

E

AV

AF

Air Filter

AF10-A to AF60-A

Symbol Air Filter



Air Filter with Auto Drain



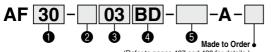






AF40-A

How to Order



• Option/Semi-standard: Select one each for a to f.

 Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AF30-03BD-R-A

				(F	Refer to pages 437 and 438 for details.)							
							0					
	Symbol				Description		Body size 10 20 30 40 50 60					
							20	30	40	50	60	
2				Nil	Metric thread (M5)		_	_	_	_	_	
		D:			Rc	_	•	•	•	•	•	
•	Pipe thread type			N Note 1)	NPT	_	•	•	•	•		
				F Note 2)	G			•		•		
				+								
		M: 01			M5 x 0.8		_	_	_	_		
					1/8		•	_	_	_		
					1/4		•	•	•	_		
8					3/8		_	•	•			
					1/2				•	_		
	ļ				3/4		_	_	•	•	_	
				10 +	1					•		
			Mounting	Nil	Mildon A manufactura and an							
		а		B Note 3)	Without mounting option With bracket		-		-	-	_	
	드			+	Willi Dracket				_			
4	Option		Float type auto drain	Nil	Without auto drain							
	0	b		C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.					-		
				D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.		_					
				+	14.0. (Normany open) Brain port to open when pressure to not applied.							
	Semi-standard		Bowl Note 6)	Nil	Polycarbonate bowl			•	•	•		
				2	Metal bowl		•	ě	Ŏ	ě		
		С		6	Nylon bowl		ě	ě	Ŏ	Ŏ	Ŏ	
				8	Metal bowl with level gauge		_	•	•	•	•	
				С	With bowl guard		•	Note 7)	Note 7)	Note 7)	Note 7)	
				6C	With bowl guard (Nylon bowl)	_	•	Note 8)	Note 8)	Note 8)	Note 8)	
				+								
_		d	Drain port Note 9)	Nil	With drain cock				•	•		
6				Note 10)	Drain guide 1/8		•	_		_		
	늘			_	Drain guide 1/4			•	•	•	•	
	Se			W Note 11)	Drain cock with barb fitting		_			•		
				+								
		е	Flow direction	Nil	Flow direction: Left to right		•	•	•	•	•	
				R	Flow direction: Right to left				•	•		
				+	N		_		_	_		
		f	Pressure unit	Nil 7 Note 12)	Name plate and caution plate for bowl in imperial units: MPa		O 11 1 100	O 11 10	O 11 10	O 11 1 10	O 11 + 401	
				∠ Note 12)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 13)	O Note 13)	Note 13)	Note 13)	Note 13)	Note 13)	

- Note 1) Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF60-A).
 - The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF60-A).
- Note 2) Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF60-A). The auto drain port comes with ø10 One-touch fitting (applicable to the AF30-A to AF60-A).
- Note 3) Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws.
- Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.
- Releasing the residual condensate before ending operations for the day is recommended.
- Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- Note 6) Refer to Chemical data on page 433 for chemical resistance of the bowl.
- Note 7) A bowl guard is provided as standard equipment (polycarbonate). Note 8) A bowl guard is provided as standard equipment (nylon).
- Note 9) The combination of float type auto drain: C and D is not available.
- Note 10) Without a valve function
- Note 11) The combination of metal bowl: 2 and 8 is not available.
- Note 12) For pipe thread type: M5, NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 13) O: For pipe thread type: M5, NPT only

Air Filter AF10-A to AF60-A Series

Standard Specifications

Model	AF10-A	AF20-A	AF30-A	AF50-A	AF60-A							
Port size	M5 x 0.8	M5 x 0.8 1/8, 1/4 1/4, 3/8 1/4, 3/8, 1/2				3/4, 1	1					
Fluid		Air										
Ambient and fluid temperature		−5 to 60 °C (with no freezing)										
Proof pressure		1.5 MPa										
Maximum operating pressure				1.0 MPa								
Nominal filtration rating				5 μm								
Drain capacity (cm³)	2.5	8	25		4	5						
Bowl material				Polycarbonate								
Bowl guard	_	Semi-standard (Steel) Standard (Polycarbonate)										
Weight (kg)	0.06	0.06 0.08 0.18 0.36 0.41 0.87 1.00										

Options/Part No.

Optional specifications				Model			
Optional specifications	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Bracket assembly Note)	_	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS	AF52P	-050AS

Note) Assembly of a bracket and 2 mounting screws

Bowl Assembly/Part No.

Bowl	Drain			Model							
material	i I discharge Drain nort		Other	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A	
		With drain cock	_	C1SF-A	C2SF-A	_		_			
	l	With drain cock	With bowl guard	_	C2SF-C-A	C3SF-A		C45	SF-A		
	Manual discharge	Drain cock with barb fitting	With bowl guard	_	_	C3SF-W-A		C4SF	-W-A		
Polycarbonate	discriarge	With drain guide	_	_	C2SF□-J-A	_		-	_		
bowl		(without valve function)	With bowl guard	_	C2SF□-CJ-A	C3SF□-J-A		C4SF	□-J-A		
	Automatic	Normally closed (N.C.)	_	AD17-A	AD27-A	_		-	_		
	discharge Note)	Troffially closed (IV.O.)	With bowl guard	_	AD27-C-A	AD37□-A		AD4	7□-A		
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	_	AD38□-A					
		With drain cock	_	C1SF-6-A	C2SF-6-A	_		_	_		
	Manual	Willi dialii cock	With bowl guard	_	C2SF-6C-A	C3SF-6-A					
	discharge	Drain cock with barb fitting	With bowl guard	_	_	C3SF-6W-A		C4SF	-6W-A		
Nylon bowl	distrikingo	With drain guide	_	_	C2SF□-6J-A	_	_				
I Vyloii bowi		(without valve function)	With bowl guard	_	C2SF□-6CJ-A	C3SF□-6J-A		C4SF	⊒-6J-A		
	Automatic	Normally closed (N.C.)	_	AD17-6-A	AD27-6-A	_		-	_		
	alscharge ****	Normally closed (N.C.)	With bowl guard	_	AD27-6C-A	AD37□-6-A		AD47	□-6-A		
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	_	AD38□-6-A		AD48	□-6-A		
		With drain cock	_	C1SF-2-A	C2SF-2-A	C3SF-2-A		C4S	F-2-A		
	Manual	With diam cock	With level gauge	_	_	C3LF-8-A		C4LI	-8-A		
	discharge	With drain guide	_	_	C2SF□-2J-A	C3SF□-2J-A		C4SF	⊒-2J-A		
Metal bowl		(without valve function)	With level gauge	_	_	C3LF□-8J-A		C4LF	⊒-8J-A		
IVICIAI DOWI		Normally closed (N.C.)	_	AD17-2-A	AD27-2-A	AD37□-2-A		AD47	□-2-A		
	Automatic discharge Note)	inormally closed (N.C.)	With level gauge	_	_	AD37□-8-A		AD47	□-8-A		
	l T	Normally open (N.O.)	_	_	_	AD38□-2-A		AD48	□-2-A		
(Auto drain)		INGITIALITY OPER (IN.O.)	With level gauge		_	AD38□-8-A		AD48	□-8-A		

Note) Minimum operating pressure: N.O. type-0.1 MPa (AD38-A, AD48-A); N.C. type-0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A). Bowl assembly for the AF20-A to AF60-A models comes with a bowl seal.

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please consult with SMC separately for psi and °F unit display specifications.

SWC

AC-A

AF-A AF□-A

AR-A

AL-A

AW-A AC-B

AF-A

AF□-A

AR:A

AL-A AW:

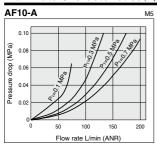
AW□

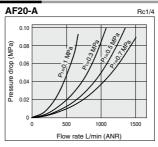
A□G IE□

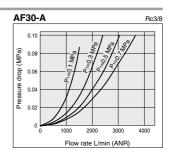
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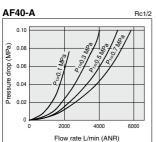
AF10-A to AF60-A Series

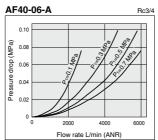
Flow Rate Characteristics (Representative values)

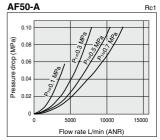


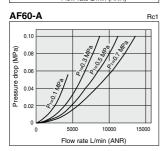












Air Filter AF10-A to AF60-A Series

△ Specific Product Precautions

I Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 387 I to 391 for F.R.L. Precautions.

Design/Selection

1. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

			Mat	erial
Туре	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ
: Essentiall	y safe △: Some effec	ts may occur. X: Effe	ects will o	ccur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

Maintenance

⚠ Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting/Adjustment

 When the bowl is installed on the air filter (AF30-A to AF60-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



AC-A

AF□-A

AR-A

AL-A

AW-A

AC-B AF-A

AF□-A

AR:A

AL-A

AW:₿

AW□

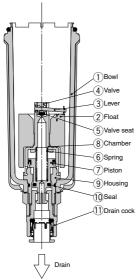
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AV AF

AF10-A to AF60-A Series

Working Principle: Float Type Auto Drain

N.O. type: AD38-A, AD48-A



When pressure inside the bowl is released:

When pressure is released from the bowl ①, the piston ⑦ is lowered by the spring ⑥. The sealing action of the seal ⑪ is interrupted, and the outside air flows inside the bowl ① through the housing hole ⑨ and the drain cock

Therefore, if there is an accumulation of condensate in the bowl ①, it will drain out through the drain cock.

When pressure is applied inside the bowl:

This pushes seal $\widehat{\textcircled{1}}$ up so that it creates a seal, and the inside of the bowl $\widehat{\textcircled{1}}$, is shut off from the outside air.

If there is no accumulation of condensate in the bowl ① at this time, the float ② will be pulled down by its own weight, causing the valve ④, which is connected to the lever ③, to seal the valve seat ⑤.

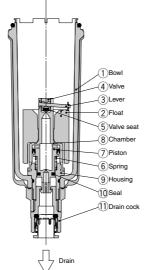
When there is an accumulation of condensate in the bowl:

The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted.

This allows the pressure inside the bowl ① to enter the chamber ③. The result is that the combined pressure inside the chamber ③ and the force of the spring ⑤ lowers the piston ⑦. This causes the sealing action of the seal ⑩ to be interrupted, and the accumulated condensate in the bowl ① drains out through the drain

Turning the drain cock ① manually counterclockwise lowers the piston ⑦, and causes the seal created by the seal ⑩ to be interrupted, thus allowing the condensate to drain out.

N.C. type: AD37-A, AD47-A



When pressure inside the bowl is released:

Even when pressure inside the bowl 1 is released, spring 6 keeps the piston 7 in its upward position.

This keeps the seal created by the seal 1 in place; thus, the inside of the bowl 1 is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl 1, it will not drain out.

When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl ①, the combined force of the spring ⑥ and the pressure inside the bowl ① keeps the piston ② in its unward position.

This maintains the seal created by the seal 10 in place; thus, the inside of the bowl 1 is shut off from the outside air.

If there is no accumulation of condensate in the bowl ① at this time, the float ② will be pulled down by its own weight, causing the valve ④, which is connected to the lever ③, to seal the valve seat ⑤.

When there is an accumulation of condensate in the bowl:

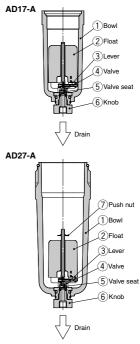
The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted. This allows the pressure inside the bowl ① to enter the chamber ⑧.

The result is that the pressure inside the chamber (§) surpasses the force of the spring (§) and pushes the piston (⑦) downward.

This causes the sealing action of the seal 0 to be interrupted and the accumulated condensate in the bowl 1 drains out through the drain cock 1.

Turning the drain cock ① manually counter-clockwise lowers the piston ②, and causes the seal created by the seal ⑥ to be interrupted, thus allowing the condensate to drain out.

Compact auto drain N.C. type: AD17-A. AD27-A



When pressure inside the bowl is released:

Even when pressure inside the bowl ① is released, the weight of the float ② causes the value ④, which is connected to the lever ③, to seal the valve seat ⑤. As a result, the inside of the bowl ① is shut off from the outside air. Therefore, even if there is an accumulation of

condensate in the bowl ①, it will not drain out.

When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl ①, the weight of the float ② and the differential pressure that is applied to the valve ④ cause the valve ④ to seal the valve seat ⑤, and the outside air is shut off from the inside of the bowl ①

When there is an accumulation of condensate in the bowl:

The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted.

The condensate inside the bowl $\ensuremath{ \bigcirc 1}$ drains out through the knob $\ensuremath{ \bigcirc 6}.$

Turning the knob ® manually counterclockwise lowers it and causes the sealing action of the valve seat ® to be interrupted, which allows the condensate to drain out



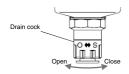
cock (11)

Air Filter AF10-A to AF60-A Series

Operating State and Proper Use of Float Type Auto Drain

Auto drain	When pressure is not applied	When pressu	ure is applied	Minimum operating	
Auto diam	(After exhausting residual pressure)	Before drain accumulates	When drain accumulates	pressure	
	Drain discharged (Open)	Drain not discharged (Close)	Drain discharged (Open)		AC-A
					AF-A
N.O. Normally open	Float			0.1 MPa or more AF30-A to AF60-A	AR-A
					AL-A
	Piston				AW-A
					AC-B
	Drain not discharged (Close)				AF-A
					AF□-A
N.O.				0.1 MPa or more	AR:₿
N.C. Normally closed	Float			AF10-A to AF20-A 0.15 MPa or more	AL-A
	Piston			AF30-A to AF60-A	AW:₿
	Orifice				AW□
					A□G

◆ For both N.O. and N.C., the drain can be discharged manually by turning the drain cock to the "O" position.



	Proper Use			Recommended
Compressor	When pressure is not applied (After exhausting residual pressure)	Cold climates		auto drain
0.75 kW or more	Drain not accumulated Do not want to accumulate drain generated at the inlet side when pressure is not applied.	Want to prevent troubles caused by freezing.	\Rightarrow	N.O.*1 Normally open
Less than 0.75 kW	Drain accumulated		\Rightarrow	N.C. Normally closed

^{*1} For N.O. (Normally open) type, the drain discharge passage is open when pressure is not applied. For this reason, the drain exhaust port is not closed completely in a compressor with a small supply amount (less than 0.75 kW) and the air will ceaselessly blow out.

EU AV

AF



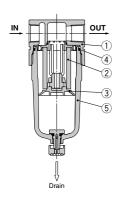
Air Filter AF10-A to AF60-A Series

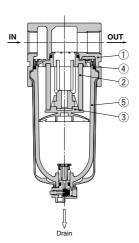
Construction

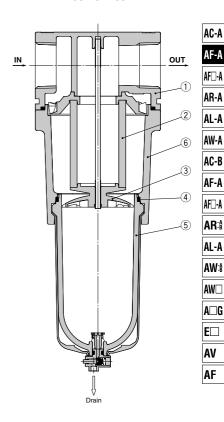
AF10-A/AF20-A

AF30-A to AF40-06-A

AF50-A/AF60-A







Component Parts

No.	Description	Material	Model	Color
_	Body	Zinc die-cast	AF10-A	White
•	Вошу	Aluminum die-cast	AF20-A to AF60-A	vviille
6	Housing	Aluminum die-cast	AF50-A/AF60-A	White

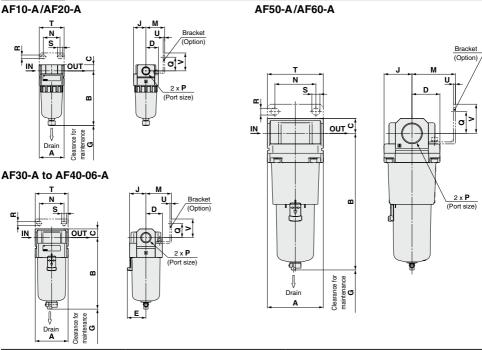
Replacement Parts

No.	Description	Material				Part no.						
INO.	Description	Material	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A			
2	Filter element	Non-woven fabric	AF10P-060S	AF20P-060S	AF30P-060S	AF40F	P-060S	AF50P-060S	AF60P-060S			
3	Baffle	PBT	AF10P-040S Note 2)	AF22P-040S	P-040S	AF50P-040S	AF60P-040S					
4	Bowl seal	NBR	C1SFP-260S									
5	Bowl assembly Note 1)	Polycarbonate	C1SF-A	-A C2SF-A C3SF-A C4SF-A								

Note 1) Bowl seal is included for the AF20-A to AF60-A. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications. Note 2) The baffle material for the AF10-A (AF10P-040S) only is polyacetal.

AF10-A to AF60-A Series

Dimensions



Applicable model	AF10-A	AF20-A	AF2	20-A	AF30-A to AF60-A		
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)		
Dimensions	M5 x 0.8	B	Width across flats 14	Width across flats 14	N.O.: Black N.C.: Gray Thread type/Br. G. o10 One-touch filting Thread type/NPT: o38* One-touch filting		

Applicable model			AF	30-A to AF60-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	B	Width across flats 17	a a	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

										Optional specifications					Semi-	standar	d specific	cations					
Model			Standar	d spec	ificatio	ns			Bracket mount					With auto drain	With barb drain fitting guide Metal bowl with drain guide Metal bowl guide Metal bowl guide Metal bowl guide Metal bowl			Metal bowl with level gauge, with drain guide					
	Р	Α	В	С	D	E	G	J	М	N	Q	R	S	Т	U	٧	В	В	В	В	В	В	В
AF10-A	M5 x 0.8	25	59.9	7	12.5	_	25	12.5	_	_	_	_	_	_	—	_	77.9	_	_	59.3	_	_	_
AF20-A	1/8, 1/4	40	87.6	9.8	20	_	25	20	30	27	22	5.4	8.4	40	2.3	28	104.9	_	91.4	87.4	93.9	_	_
AF30-A	1/4, 3/8	53	115.1	14	26.7	30	35	26.7	41	35	23	6.5	13	53	2.3	30	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AF40-A	1/4, 3/8, 1/2	70	147.1	18	35.5	38.4	40	35.5	50	52	26	8.5	12.5	70	2.3	35	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AF40-06-A	3/4	75	149.1	20	35.5	38.4	40	35.5	50	52	25	8.5	12.5	70	2.3	34	188.9	157.6	155.9	151.6	156.1	171.6	176.1
AF50-A	3/4, 1	90	220.1	24	45	_	30	45	70	66	35	11	13	90	3.2	47	259.9	228.6	226.9	222.6	227.1	242.6	247.1
AF60-A	1	95	234.1	24	47.5	_	30	47.5	70	66	35	11	13	90	3.2	47	273.9	242.6	240.9	236.6	241.1	256.6	261.1

Air Filter/AF20-A to AF40-06-A **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



AC-A

AF-A AF□-A AR-A

AL-A

AW-A

AC-B

AF-A

AF□-A AR: AL-A AW: AW□ IA∏G |E□ A۷ AF

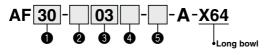
1 Long Bowl

Drain capacity is greater than that of standard models.

Applicable Model/Drain Capacity

Model	AF20-A	AF30-A	AF40-A	AF40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Drain capacity (cm ³)	19	43	8	8
B dimension (mm) Note)	dimension (mm) Note 108.6		167.2	169.2

Note) For polycarbonate bowls. Please contact SMC for other bowl materials.



- Semi-standard: Select one each for a to d
- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AF30-03B-2R-A-X64

œ œ

AF30 to 40-06-A

AF20-A

		_					0	
		Nil		Symbol	Description		Body size	
					20	30	40	
		Port size Option (Mounting) a Bowl Note 4) b Drain port		Rc	•	•	•	
2	1	Pipe	thread type	N Note 1)	NPT	•	•	•
				F Note 2)	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4	•	•	•
8			Port size	03	3/8	_	•	•
4				04	1/2	_	_	•
				06	3/4	_	_	•
	Port size Option (Mounting) a Bowl Note 4)							
Λ	J.	Ontic	on (Mounting)			•	•	•
U	L.	Optic	ir (Mourting)	B Note 3)	With bracket	•	•	•
_		_						
					·	•	•	•
						•	•	•
		а	Bowl Note 4)			•	•	•
				_		•	Note 5)	Note 5)
					With bowl guard (Nylon bowl)	•	Note 6)	Note 6)
	٦							
	dar			Nil		•	•	•
6	tau	b	Drain port	Note 7)		<u> </u>		_
•	ni-s		Diam port			_	•	•
	Sen			••	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•
		С	Flow direction	Nil	Flow direction: Left to right	•	•	•
				R	Flow direction: Right to left	•		•
				+				
		d	Pressure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•
				Z Note 9)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 10)	Note 10)	O Note 10)

Note 1) Drain quide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF40-06-A).

Note 2) Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF40-06-A).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws.

Note 4) Refer to Chemical data on page 433 for chemical resistance of the bowl.

Note 5) A bowl guard is provided as standard equipment (polycarbonate) Note 6) A bowl guard is provided as standard equipment (nylon).

Note 7) Without a valve function

Note 8) The combination of metal bowl: 2 is not available.

Note 9) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 10) O: For pipe thread type: NPT only



Air Filter/AF20-A to AF40-06-A **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.

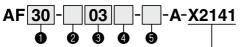


② With Element Service Indicator

Clogging status of elements can be checked visually.

Applicable Model

Mo	odel	AF20-A	AF30-A	AF40-A	AF40-06-A	
Port	size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	



- . Option/Semi-standard: Select one each for a to f.
- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AF30-03BD-2R-A-X2141

With element service indicator

A special body type is required to mount the element service indicator. It cannot be mounted on a standard body

_	_	_					0	
				Symbol	Description		Body size	
						20	Body size	40
				Nil	Rc	•	•	•
2		Pipe	thread type	N Note 1)	NPT	•	•	•
				F Note 2)	G	•	•	•
				+				
				01	1/8	•		_
				02	1/4	•	•	•
3		- 1	Port size	03	3/8	_	•	•
-				04	1/2	_	_	•
				06	3/4	_	_	•
				+				
			Mounting	Nil	Without mounting option	•	•	•
		а	iviouriting	B Note 3)	With bracket	•	•	•
4	Option			+	· ·			
	g		[] t t	Nil	Without auto drain	•	•	•
		b	Float type auto drain	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
			auto urairi	D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.		•	•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
			Bowl Note 6)	6	Nylon bowl	•	•	•
		С	BOWINGE	8	Metal bowl with level gauge	_	•	•
				С	With bowl guard	•	Note 7)	Note 7)
				6C	With bowl guard (Nylon bowl)	•	Note 8)	Note 8)
	ā			+				
	별			Nil	With drain cock	•	•	•
3	sta	d	Drain port Note 12)	■ Note 9)	Drain guide 1/8	•		_
	Ė	a	•	_	Drain guide 1/4		•	•
	Semi-standard			W Note 13)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)		•	•
				+				
			Flow direction	Nil	Flow direction: Left to right	•	•	•
		е	Flow direction	R	Flow direction: Right to left	•	•	•
				+				
		f	Pressure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•
6		T	riessure unit	Z Note 10)	Name plate and caution plate for bowl in imperial units: psi, °F	O Note 11)	(Note 11)	O Note 11)

Note 1) Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF40-06-A).

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF40-06-A). Note 2) Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF40-06-A).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws.

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 6) Refer to Chemical data on page 433 for chemical resistance of the bowl. Note 7) A bowl guard is provided as standard equipment (polycarbonate).

Note 8) A bowl guard is provided as standard equipment (nylon).

Note 9) Without a valve function

Note 10) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 11) O: For pipe thread type: NPT only

Note 12) The combination of float type auto drain: C and D is not available.

Note 13) The combination of metal bowl: 2 and 8 is not available.



AF20-A to AF60-A Air Filter **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



AC-A

AR-A

AL-A

AW-A AC-B AF-A

AF□-A

③ Special Temperature Environment

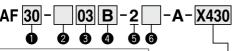
Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

Specifications

Made-to	-order part no.	-X430	-X440
Environn	nent	Low temperature	High temperature
Ambient t	emperature [°C]	-30 to 60	-5 to 80
Fluid tem	perature [°C]	-5 to 60 (with	no freezing)
Material Rubber parts		Special NBR	FKM
wateriai	Main parts	Metal (Aluminu	m die-cast, etc.)

Applicable Model

Model	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Semi-standard: Select one each for a to c. . Semi-standard symbol: When more than one specification is required, indicate in alphabetic
- Example) AF30-03B-2R-A-X430

For high/low temperature

X430 Low temperature X440 High temperature

LA	шпр	10)	MF30-03	=	7,400							
	_											
		\		Symbol	Description		Body size					
			$\overline{}$			30	40	50	60			
	_			Nil	Rc	•	•	•	•			
0	Р		thread pe	N*1	NPT	•	•	•	•			
_		ιy	þe	F*2	G	•	•	•	•			
				+								
				02	1/4	•	•	_	_			
				03	3/8	•	•	_	_			
0	- 1	Port	size	04	1/2	_	•	_	_			
				06	3/4	_	•	•	_			
				10	1	_	_	•	•			
				+								
•	Option (Mounting)			Nil	Without mounting option	•	•	•	•			
U				B *3	With bracket	•	•	•	•			
_												
<u> </u>		Bowl*4		2	Metal bowl		•	•	•			
_	_	_		+								
		а	Drain	Nil	With drain cock	•	•	•	•			
		_	port	J*5	Drain guide 1/4		•	•	•			
	g			+								
	dar	ь	Flow	Nil	Flow direction: Left to right	•	•	•	•			
6	tan		direction	R	Flow direction: Right to left		•	•	•			
•	i-S	_		+								
	Semi-standard	_	Pressure	Nil	Name plate and caution plate for bowl in SI units: MPa	•	•	•	•			
		С	unit	Z *6	Name plate and caution plate for bowl in imperial units: psi, °F	0*7	0*7	O*7	0*7			

- *1 Drain guide is NPT1/4.
- *2 Drain guide is G1/4.
- *3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws
- *4 Only metal bowl 2 is available
- *5 Without a valve function
- *6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- *7 O: For pipe thread type: NPT only

4 High Pressure

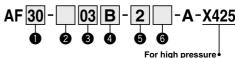
Strong materials are used in the manufacturing of air filters intended for high pressure operation.

Specifications

Made-to-order part no.	-X425
Proof pressure [MPa]	3.0
Maximum operating pressure [MPa]	2.0
Ambient and fluid temperature [°C]	-5 to 60 (with no freezing)

Applicable Model

Applicable Model												
Model	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A						
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1						



- · Semi-standard: Select one each for a to c.
- . Semi-standard symbol: When more than one specification is required,

ir	ndicate in alphab	etic ord		ecificat	tion is	requi	ired,		AR∄
Ex	ample) AF30-03	B-2R-A	-X425	_		_			AL-A
		Symbol	Description		_	ody si			AW:≜
		J		20	30	40	50	60	
	B:	Nil	Rc	•	•	•	•	•	AW□
0	Pipe thread type	N*1	NPT	•	•	•	•	•	
	туре	F*2	G	•	•	•	•	•	A□G
		+							n⊔u
		01	1/8	•	_	_	_	_	
		02	1/4	•	•	•	_	_	E□
6	Port size	03	3/8		•	•	_	_	T
O	1 011 3126	04	1/2	_	_	•	_	_	AV
		06	3/4	_	-	•	•	_	_
		10	1		-	_	•	•	AF
		+							, v.
	Option	Nil	Without mounting option	•	•	•	•	•	
4	(Mounting)	B*3	With bracket	•	•	•	•	•	

4	Option	Nil	Without mounting option	IJ	•	•	•	•	•
•	(Mounting)	B *3	With bracket		•	•	•	•	•
		+							
6	Bowl*4	2	Metal bowl		•	•	•	•	•
v	Bowi	8	Metal bowl with level gauge	1	_	•	•	•	•

ſ				l	Nil	With drain cock	Ш	•	•	•	•	•
			а	Drain port	J *5	Drain guide 1/8	Ш	•	_	_	_	_
1				Port	J.°	Drain guide 1/4	Ш	_	•	•	•	•
1		힏			+							
		lg l	Ь	Flow	Nil	Flow direction: Left to right	Ш	•	•	•	•	•
	0	Semi-standard	10	direction	R	Flow direction: Right to left	Ш	•	•	•	•	•
-	_	盲			+							
		Se		Pressure	Nil	Name plate and caution plate for bowl in SI units: MPa		•	•	•	•	•

	C	unit	Z *6	Name plate and caution plate for bowl in imperial units: psi, °F		0*7	0*7	O*7	0*7	0*7		
*1	Drai	n gui	ide is NP	T1/8 (ap	plicable to the AF20-A)	a	nd NP	T1/4	(appli	cable	to the	
			o AF60-A									
*2 I	Drai	n gu	ide is G	1/8 (ap	olicable to the AF20-A)	é	and G	1/4 (a	applic	able t	o the	

- AF30-A to AF60-A).
- *3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws
- *4 Only metal bowl 2 and 8 are available.
- *5 Without a valve function
- *6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- *7 O: For pipe thread type: NPT only



AF20-A to AF60-A Air Filter Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



(5) Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

10 - Standard model no.

* Please contact SMC if a product with pressure gauge is desired.

Clean series



6 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

21 - Standard model no.

Copper, fluorine and silicone-free + Low particle generation



Mist Separator AFM20-A to AFM40-A **Micro Mist Separator** AFD20-A to AFD40-A

Symbol Mist Separator

Micro Mist Separator





AFM20-A

AFD40-A

• AFM Series Nominal filtration rating: 0.3 μm

• AFD Series Nominal filtration rating: 0.01 μm

. Option/Semi-standard: Select one each for a to f. · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AFM30-03BD-R-A

Made to Order

				•	(Refer to pages 4	46 and 447 for de	etails.)	
	$\overline{}$	_					0	
			_	Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•	•	•
2		Pipe	thread type	N Note 1)	NPT	•	•	•
				F Note 2)	G	•	•	•
				+				
				01	1/8	•	_	
				02	1/4	•	•	•
3		- 1	Port size	03	3/8	_	•	•
				04	1/2	_	_	•
				06	3/4	_	_	•
				+				
		а	Mounting	Nil	Without mounting option	•	•	•
	_	а	Mounting	B Note 3)	With bracket	•	•	•
4	iol	_		+				
•	Option		Floor tuno	Nil	Without auto drain	•	•	•
	b	Float type auto drain	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	
			aato aram	D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	_	•	•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
		С	Bowl Note 6)	6	Nylon bowl	•	•	•
		٠	DOWI	8	Metal bowl with level gauge	_	•	•
				С	With bowl guard	•	Note 7)	Note 7)
				6C	With bowl guard (Nylon bowl)	•	Note 8)	Note 8)
	ard			_+_				
	and			Nil	With drain cock	•	•	•
5	Semi-standard	d	Drain port Note 12)	Note 9)	Drain guide 1/8	•	_	_
	j.	ŭ	·		Drain guide 1/4		•	•
	Š			W Note 13)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)		•	•
				+_				
		е	Flow direction	Nil	Flow direction: Left to right	•	•	•
				R	Flow direction: Right to left	•	•	•
				+			_	
		f	Pressure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•
				Z Note 10)	Name plate and caution plate for bowl in imperial units: psi, °F	O Note 11)	O Note 11)	O Note 11)

How to Order

Note 1) Drain guide is NPT1/8 (applicable to the AFM20-A, AFD20-A) and NPT1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AFM30-A/40-A, AFD30-A/40-A).

Note 2) Drain guide is G1/8 (applicable to the AFM20-A, AFD20-A) and G1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended. Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 6) Refer to Chemical data on page 443 for chemical resistance of the bowl. Note 7) A bowl guard is provided as standard equipment (polycarbonate).

Note 8) A bowl guard is provided as standard equipment (nylon).

Note 9) Without a valve function

Note 10) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 11) O: For pipe thread type: NPT only

Note 12) The combination of float type auto drain: C and D is not available.

Note 13) The combination of metal bowl: 2 and 8 is not available.



Mist Separator AFM20-A to AFM40-A Series Micro Mist Separator AFD20-A to AFD40-A Series

Standard Specifications

Model		AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A				
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4				
Fluid		Air							
Ambient and fluid temperature	9		 – 5 to 60°C (wi 	th no freezing)					
Proof pressure			1.5 [MРа					
Maximum operating pressure			1.0 l	ИPa					
Minimum operating pressure			0.05	MPa					
Nominal filtration rating	AFM20-A to AFM40-06-A	0.3 μm (99.9% filtered particle size)							
Nonlina intration rating	AFD20-A to AFD40-06-A								
Outlet side oil mist	AFM20-A to AFM40-06-A								
concentration	AFD20-A to AFD40-06-A	Max. 0.1 mg/m³ (ANR) (Before saturated with oil 0.01 mg/m³ (ANR) or less ≈ 0.008 ppm) Note 2) Note							
Rated flow (L/min (ANR)) Note 1)	AFM20-A to AFM40-06-A	200	450 1100						
hated flow (L/IIIII (ANA))	AFD20-A to AFD40-06-A	120	240	600					
Drain capacity (cm³)		8 25 45							
Bowl material		Polycarbonate							
Bowl guard		Semi-standard (Steel) Standard (Polycarbonate)							
Weight (kg)		0.09	0.19	0.38	0.43				

Note 1) Conditions: Inlet pressure: 0.7 MPa; The rated flow varies depending on the inlet pressure.

Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

Note 2) When the compressor oil mist discharge concentration is 30 mg/m³ (ANR).

Note 3) Bowl seal and other O-rings are slightly lubricated.

Options/Part No.

			Model							
Optional specifications		AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A					
Bracket assembly Note 1)		AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS					
Float type auto drain Note 2) Note 3)	N.C.	AD27-A	AD37-A	AD4	17-A					
Float type auto drain	N.O.	_	AD38-A	AD4	18-A					

Note 1) Assembly of a bracket and 2 mounting screws

Note 2) Minimum operating pressure: N.O. type-0.1 MPa; N.C. type-0.1 MPa (AD27-A) and 0.15 MPa (AD37-A/AD47-A).

Please consult with SMC separately for psi and °F unit display specifications.

Note 3) Please consult with SMC for details on drain piping to fit NPT or G port sizes.

Bowl Assembly/Part No.

Doud	Drain				Mo	del		
Bowl material Polycarbonate bowl	discharge mechanism	Drain port	Other	AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A	
		With drain cock	_	C2SF-A	_		_	
	Manual	With drain cock	With bowl guard	C2SF-C-A	C3SF-A	C4SF-A		
	discharge	Drain cock with barb fitting	With bowl guard	_	C3SF-W-A	C4S	F-W-A	
Polycarbonate	uiscriarge	With drain guide	_	C2SF□-J-A	_		_	
bowl		(without valve function)	With bowl guard	C2SF□-CJ-A	C3SF□-J-A	C4SF□-J-A		
	Automatic Note)	Normally closed (N.C.)	_	AD27-A	_		_	
	discharge	Normally closed (N.C.)	With bowl guard	AD27-C-A	AD37□-A	AD4	7□-A	
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	AD38□-A	AD48□-A		
		With drain cock	_	C2SF-6-A	_	_		
	Manual	With drain cock	With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A		
	discharge	Drain cock with barb fitting	With bowl guard	_	C3SF-6W-A	C4SF-6W-A		
Nvlon bowl	uiscriarge	With drain guide	_	C2SF□-6J-A	_	_		
Nyion bowi		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A		
	Automatic Note)	Normally closed (N.C.)	_	AD27-6-A	_	_		
	discharge	Normally closed (N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A		
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	AD38□-6-A	AD48	3□-6-A	
		With drain cock	_	C2SF-2-A	C3SF-2-A	C4S	F-2-A	
	Manual	With drain cock	With level gauge	_	C3LF-8-A	C4L	F-8-A	
	discharge	With drain guide	_	C2SF□-2J-A	C3SF□-2J-A	C4SF	□-2J-A	
Motal bowl		(without valve function)	With level gauge	_	C3LF□-8J-A	C4LF	□-8J-A	
Metal bowl	Automatic Note)	Normally closed (N.C.)		AD27-2-A	AD37□-2-A	AD47	7□-2-A	
		Normany closed (N.C.)	With level gauge	_	AD37□-8-A	AD47	7□-8-A	
	discharge (Auto drain)	Normally open (N.O.)	_	_	AD38□-2-A	AD48	3□-2-A	
	(Auto drain)	Normany open (N.O.)	With level gauge	_	AD38□-8-A	AD48	B□-8-A	

Note) Minimum operating pressure: N.O. type-0.1 MPa (AD38-A, AD48-A); N.C. type-0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A).

Bowl assembly for the AFM20-A to AFM40-06-A, AFD20-A to AFD40-06-A models comes with a bowl seal.

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread (For auto drain, Nil; or 10, N: o3/8*)

Please consult with SMC separately for psi and °F unit display specifications.



AC-A

AF-A

AR-A

AL-A

AW-A AC-B

AF-A

AF□-A

AR:

AL-A AW:

AW□

IA∏G

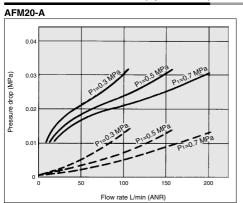
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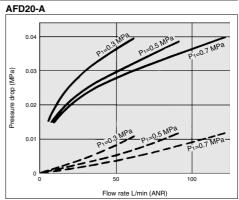
A۷ ΑF

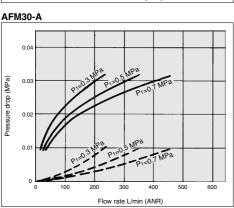
AFM20-A to AFM40-A Series AFD20-A to AFD40-A Series

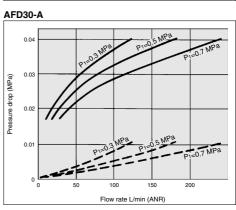
Flow Rate Characteristics (Representative values)

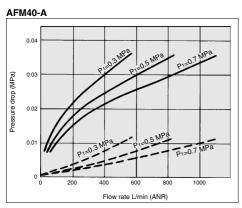
---- When saturated with oil

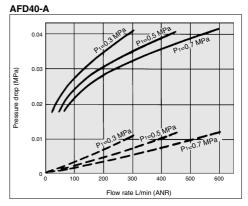












Mist Separator AFM20-A to AFM40-A Series Micro Mist Separator AFD20-A to AFD40-A Series

⚠ Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 387 I to 391 for F.R.L. Precautions.

Air Supply

____ ∧ Ca

 The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting

Design/Selection

⚠ Warning

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment.

Chemical data for substances causing degradation (Reference)

oil, synthetic oil, alkali, and thread lock solutions.

		•	,	
			Mat	erial
Туре	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ

When the above factors are present, or there is some doubt, use a metal bowl for safety.

⚠ Caution

- Install an air filter (AF series) as a pre-filter on the inlet side of the mist separator to prevent premature clogging.
- Install a mist separator (AFM series) as a pre-filter on the inlet side of the micro mist separator to prevent premature clogging.
- Do not install on the inlet side of the dryer as this can cause premature clogging of the element.

Maintenance

⚠ Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting/Adjustment

 When the bowl is installed on the mist separator (AFM30-A/AFM40-A), or micro mist separator (AFD30-A/AFD40-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



Design

⚠ Caution

 Design the system so that the mist separator is installed in a pulsation-free location. The difference between internal and external pressure inside the element should be kept within 0.1 MPa, as exceeding this value could cause damage.

Selection

⚠ Caution

- 1. Do not allow air flow that exceeds the rated flow. If the air flow is allowed outside the range of the rated flow even momentarily, drainage and lubricant may splash at the outlet side or cause damage to the component.
- 2. Do not use in a low pressure application (such as a blower). An F.R.L. unit has its own minimum operating pressure depending on the equipment and is designed specifically to function with compressed air. If used below the minimum operating pressure, a loss of performance and malfunction can occur. Please contact SMC if an application under such conditions cannot be avoided.



443 A

AC-A

AF□-A

AR-A

AW-A

AC-B

_____ΛΕΠ Λ

AR:å

AL-A AW:

AW□

A□G E□

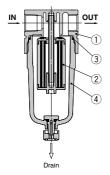
AV

AF

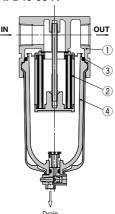
AFM20-A to AFM40-A Series AFD20-A to AFD40-A Series

Construction

AFM20-A AFD20-A



AFM30-A to AFM40-06-A AFD30-A to AFD40-06-A



Component Parts

No.	Description	Material	Model	Color
1	Body	Aluminum die-cast	AFM20-A to AFM40-06-A AFD20-A to AFD40-06-A	White

Replacement Parts

				Part no.						
No.	Description	on	Material	AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A			
	Element assembly	AFM20 to 40	_	AFM20P-060AS	AFM30P-060AS	AFM40P-060AS				
2	Element assembly	AFD20 to 40	_	AFD20P-060AS	AFD30P-060AS	AFD40F	P-060AS			
3	Bowl seal	wl seal		wi seal NBR		C2SFP-260S	C2SFP-260S		P-260S	
4	4 Bowl assembly Note)		Polycarbonate	C2SF-A	C3SF-A	C45	SF-A			

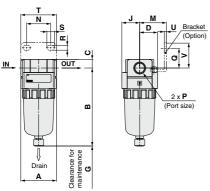
Note) Bowl seal is included. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications.



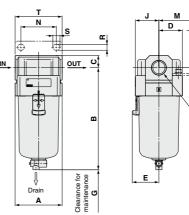
Mist Separator AFM20-A to AFM40-A Series Micro Mist Separator AFD20-A to AFD40-A Series

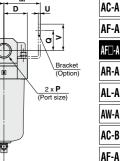
Dimensions

AFM20-A AFD20-A



AFM30-A to AFM40-06-A AFD30-A to AFD40-06-A





AF□-A

AR:8 AL-A AW:8

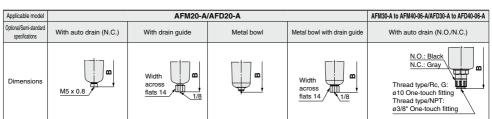
AW□

A□G

|E□

A۷

AF



											_
Applicable model				FM30	A to AFM4	0-06-A/AFD3	0-A to AFD	10-06-A			
Optional/Semi-standard specifications	Metal bowl	owl with drain guide		etal bowl evel gauge	Metal bowl with level gauge, with drain guide		With drain guide		Drain cock with barb fittin	g	
Dimensions	B		dth ross s 17		8	Width across flats 17	a	Width across flats 17	1/4	Barb fitting applicable tubing:	<u> </u>

			Ctondo	rd onoo	ification							Optio	onal spe	cificatio	ns		
Model	Standard specifications											Bracke	t mount				With auto drain
	Р	Α	В	С	D	E	G	J	M	N	Q	R	S	Т	U	V	В
AFM20-A/AFD20-A	1/8, 1/4	40	87.6	9.8	20	_	40	20	30	27	22	5.4	8.4	40	2.3	28	104.9
AFM30-A/AFD30-A	1/4, 3/8	53	115.1	14	26.7	30	50	26.7	41	35	23	6.5	13	53	2.3	30	156.8
AFM40-A/AFD40-A	1/4, 3/8, 1/2	70	147.1	18	35.5	38.4	75	35.5	50	52	26	8.5	12.5	70	2.3	35	186.9
AFM40-06-A/AFD40-06-A	3/4	75	149.1	20	35.5	38.4	75	35.5	50	52	25	8.5	12.5	70	2.3	34	188.9

		Semi-standard specifications										
Model	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide						
	В	В	В	В	В	В						
AFM20-A/AFD20-A	_	91.4	87.4	93.9	_	_						
AFM30-A/AFD30-A	123.6	121.9	117.6	122.1	137.6	142.1						
AFM40-A/AFD40-A	155.6	153.9	149.6	154.1	169.6	174.1						
AFM40-06-A/AFD40-06-A	157.6	155.9	151.6	156.1	171.6	176.1						

Mist Separator/AFM20-A to AFM40-06-A Micro Mist Separator/AFD20-A to AFD40-06-A

Made to Order



Please contact SMC for detailed dimensions, specifications and lead times.

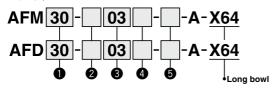
1 Long Bowl

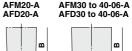
Drain capacity is greater than that of standard models.

Applicable Model/Drain Capacity

Model	AFM20-A, AFD20-A	AFM30-A, AFD30-A	AFM40-A, AFD40-A	AFM40-06-A, AFD40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Drain capacity (cm ³)	19	43		88
B dimension (mm) Note)	108.6	137.1	167.2	169.2

Note) For polycarbonate bowls. Please contact SMC for other bowl materials.





- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AFM30-03B-2R-A-X64

	\	_					0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•	•	•
2		Pipe	thread type	N Note 1)	NPT	•	•	•
				F Note 2)	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4	•	•	•
8		- 1	Port size	03	3/8		•	•
				04	1/2	_	_	•
				06	3/4	_	_	•
				+				
A)ntin	n (Mounting)	Nil	Without mounting option	•	•	•
4		Jplic	in (Mounting)	B Note 3)	With bracket	•	•	•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
		а	Bowl Note 4)	6	Nylon bowl	•	•	•
				С	With bowl guard	•	Note 5)	Note 5)
				6C	With bowl guard (Nylon bowl)	•	Note 6)	Note 6)
	-			+				
	dar			Nil	With drain cock	•	•	•
5	tan	ь	Drain port	Note 7)	Drain guide 1/8	•	_	_
9	i-Si	ы	Diain port	J	Drain guide 1/4	_	•	•
	Semi-standard			W Note 8)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•
	0)			+				
		С	Flow direction	Nil	Flow direction: Left to right	•	•	•
		٦	i low unection	R	Flow direction: Right to left	•	•	•
				+				
		d	Pressure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•
		a	r ressure unit	Z Note 9)	Name plate and caution plate for bowl in imperial units: psi, °F	O Note 10)	Note 10)	O Note 10)

(applicable to the AFM30-A/40-A, AFD30-A/40-A).

Note 2) Drain guide is G1/8 (applicable to the AFM20-A, AFD20-A) and G1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws.

Note 4) Refer to Chemical data on page 443 for chemical resistance of the bowl.

Note 6) A bowl guard is provided as standard equipment (nylon).

Note 7) Without a valve function

Note 8) The combination of metal bowl: 2 is not available.

Note 9) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 10) O: For pipe thread type: NPT only



Mist Separator/AFM20-A to AFM40-06-A Micro Mist Separator/AFD20-A to AFD40-06-A

Made to Order



AC-A

AF-A

AR-A

AL-A AW-A

AC-B

AF-A AF□-A AR: AL-A AW: AW□ A□G EΠ ΑV AF

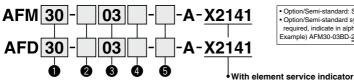
Please contact SMC for detailed dimensions, specifications and lead times.

(2) With Element Service Indicator

Clogging status of elements can be checked visually.

Applicable Model

Model	AFM20-A, AFD20-A	AFM30-A, AFD30-A	AFM40-A, AFD40-A	AFM40-06-A, AFD40-06-A	
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	
				-tdd	_



Option/Semi-standard: Select one each for a to f.

 Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AFM30-03BD-2R-A-X2141

A special body type is required to mount the element service indicator. It cannot be mounted on a standard body

<u> </u>			I III I	the element service indicator. It cannot be mounted on a standa			
						0	-
			Symbol	Description		Body size	
					20	30	40
			Nil	Rc	•	•	•
2	Pip	e thread type	N Note 1)	NPT	•	•	•
	•	7.	F Note 2)	G	•	•	•
			+				•
			01	1/8	•	_	_
			02	1/4	•	•	•
3		Port size	03	3/8	_	•	•
			04	1/2	_	_	•
			06	3/4	_	_	•
			+				•
			Nil	Without mounting option	•	•	•
	а	Mounting	B Note 3)	With bracket	•	•	•
) doi:	5		+				
j		F1	Nil	Without auto drain	•	•	•
1	′∥b	Float type	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
		auto drain	D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	_	•	•
			+				
			Nil	Polycarbonate bowl	•	•	•
			2	Metal bowl	•	•	•
	l c	Bowl Note 6)	6	Nylon bowl	•	•	•
	110	DOWI	8	Metal bowl with level gauge	_	•	•
			С	With bowl guard	•	Note 7)	Note 7)
-	. 🖵		6C	With bowl guard (Nylon bowl)	•	Note 8)	Note 8)
arc	ś		+				
Semi-standard			Nil	With drain cock	•	•	•
) t	d	Drain port Note 12)	_ Note 9)	Drain guide 1/8	•		
1.5	: ŭ	Diam port		Drain guide 1/4	_	•	•
S.	3 _		W Note 13)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•
	I		+	3.1	_		
	е	Flow direction	Nil	Flow direction: Left to right	•	•	•
		5** (110011011	R	Flow direction: Right to left	•	•	•
	I		+	3.1	_		
	f	Pressure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•
	11.	coodaro driit	Z Note 10)	Name plate and caution plate for bowl in imperial units: psi, °F	O Note 11)	O Note 11)	O Note 11)

Note 1) Drain guide is NPT1/8 (applicable to the AFM20-A, AFD20-A) and NPT1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A). The auto drain port comes with ø3/8" One-touch fitting (applicable to the

AFM30-A/40-A, AFD30-A/40-A), Note 2) Drain guide is G1/8 (applicable to the AFM20-A, AFD20-A) and G1/4

(applicable to the AFM30-A/40-A, AFD30-A/40-A). Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 6) Refer to Chemical data on page 443 for chemical resistance of the bowl.

Note 7) A bowl guard is provided as standard equipment (polycarbonate).

Note 8) A bowl guard is provided as standard equipment (nylon).

Note 9) Without a valve function

Note 10) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 11) O: For pipe thread type: NPT only

Note 12) The combination of float type auto drain: C and D is not available.

Note 13) The combination of metal bowl: 2 and 8 is not available.



AFM20-A to AFM40-06-A Mist Separator AFD20-A to AFD40-06-A Micro Mist Separator Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

③ Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

10 - Standard model no.

* Please contact SMC if a product with pressure gauge is desired.

Clean series

4 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

21 - Standard model no.

Copper, fluorine and silicone-free + Low particle generation

Modular Type Regulator AR Series

Regulator AR Series	Model	Port size	Options
	AR10-A	M5 x 0.8	
O State In Contract In Contrac	AR20-A	1/8, 1/4	Bracket
	AR25-A	1/4 0/0	2
Signal of the si	AR30-A	1/4, 3/8	Round type pressure gauge
	AR40-A	1/4, 3/8, 1/2	Set nut (for panel mount)*
P.450 to 457	AR40-06-A	3/4	* For AR20-A to AR40-06-A, panel fitting dimensions are different from those of the current AR series.

Made to Order

waac	to Order	
1	0.4 MPa Setting (-X406) The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.	D 45C 457
2	0.85 MPa Setting (-X2068) The maximum set pressure is 0.85 MPa. When a pressure gauge is included, the display will show a range from 0 to 1.0 MPa.	P.456, 457

AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC-B

AF□-A

AR:A

AL-A

AW:≜

A□G

E

AV AF

Regulator

AR10-A to AR40-A

Symbol Regulator

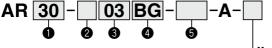








How to order



- Option/Semi-standard: Select one each for a to g.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AR30-03BG-1N-A

Made to Order

(Refer to pages 456 and 457 for details.)

					(Heler to pages 450	and 457 10	i details.)			
	_	_						0		
		_		Symbol	Description			Body size		
						10	20	25	30	40
				Nil	Metric thread (M5)	•	_	_	_	_
_		Б.		NII	Rc		•	•	•	•
0		Pipe	thread type	N	NPT		•	•	•	•
				F	G	l —	•	•	•	•
				+						
				M5	M5	•	_	_	_	_
				01	1/8		•	_	_	_
_			Dant sins	02	1/4		•	•	•	•
0			Port size	03	3/8		_	•	•	•
				04	1/2		_	_	_	•
				06	3/4	1 –	_	_	_	•
				+						
				Nil	Without mounting option	•	•	•	•	•
	Option Note 1)	а	Mounting	B Note 2)	With bracket	•	•	•	•	•
				Н	With set nut (for panel mount) Note 3)	•	•	•	•	•
_	Not			+						
4	tior			Nil	Without pressure gauge	•	•	•	•	•
	do	b	Pressure	G	Round type pressure gauge (without limit indicator)	•	_		_	_
			gauge Note 4)	G	Round type pressure gauge (with limit indicator)		•	•	•	•
				М	Round type pressure gauge (with color zone)	—	•	•	•	•
				+						
			Set	Nil	0.05 to 0.7 MPa setting	•	•	•	•	•
		С	pressure Note 5)	1	0.02 to 0.2 MPa setting	•	•	•	•	•
				+						
		d	Exhaust	Nil	Relieving type	•	•	•	•	•
	-	a	mechanism	N	Non-relieving type	•	•	•	•	•
	Semi-standard			+						
•	and		Element :	Nil	Flow direction: Left to right	•	•	•	•	•
6	i-st	е	Flow direction	R	Flow direction: Right to left	•	•	•	•	•
	em			+						
	S		Knob	Nil	Downward		•	•	•	•
		f	Knob	Υ	Upward	•	•	•	•	•
				+						
		_	Danasit	Nil	Name plate and pressure gauge in imperial units: MPa	•	•	•	•	•
		g	Pressure unit	Z Note 6)	Name plate and pressure gauge in imperial units: psi	Note 7)	O Note 7)	O Note 7)	O Note 7)	O Note 7)
Noto	1) (D C II M	aaaambl	ed and supplied loose at the time of shipment					

Note 1) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 2) Assembly of a bracket and set nuts

Note 3) Mounting pitch is different from that of the current AR20 to AR40 and AR20-B to AR40-B.

Note 4) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type (1.0 MPa pressure gauge only for the AR10-A).

Note 5) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

Note 6) For pipe thread type: NPT

This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)
Cannot be used with M: Round pressure gauge (with color zone). Available by request for special.

Note 7) O: For pipe thread type: M5, NPT only



Regulator AR10-A to AR40-A Series

Standard Specifications

Model	AR10-A	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A					
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4					
Pressure gauge port size	1/16 Note)			1/8							
Fluid			А	ir							
Ambient and fluid temperature	Ambient and fluid temperature – 5 to 60°C (with no freezing)										
Proof pressure			1.5	MPa							
Maximum operating pressure			1.0	MPa							
Set pressure range			0.05 to	0.7 MPa							
Construction	Relieving type										
Weight (kg)	0.06	0.17	0.19	0.34	0.58	0.60					
	(100 0.00 0.00 0.00 0.00 0.00 0.00 0.00										

Note) Use a bushing (part no: 131368) when connecting the R1/8 pressure gauge to the Rc1/16.

Options/Part No.

	Ontional	specifications		Model									
	Optional s	specifications	AR10-A	AR20-A	AR25-A	AR40-A AR40-06-A							
Bracke	t assemb	ly Note 1)	AR12P-270AS	AR22P-270AS	AR42P-270AS								
Set nut	i		AR12P-260S	AR22P-260S	AR22P-260S	AR42P-260S	AR42P-260S						
	Round	Standard	G27-10-R1		G46-10-□01								
Pressure	type	0.02 to 0.2 MPa setting	G27-10-R1 Note 3)		G36-4-□01	G46-4-□01							
gauge	Round type	Standard	_		G36-10-□01-L	G46-10-□01-L							
		0.02 to 0.2 MPa setting	_		G36-4-□01-L	G46-4-□01-L							

Note 1) Assembly of a bracket and set nuts

Note 2) \Box in round pressure gauge part numbers indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT.

Please contact SMC regarding the pipe thread type NPT and the supply of pressure gauge with psi unit display specifications.

Note 3) Standard pressure gauge

⚠ Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 387 to 391 for F.R.L. Precautions.

Selection

\land Warning

 Although exhaust of the residual pressure to the inlet side is possible when eliminating the inlet pressure, exhaust is not possible when the set pressure is 0.15 MPa or less. Use the regulator with backflow function.

⚠ Caution

When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to page 123 in the "Product Selection Guide."

Maintenance

⚠ Warning

 When using the regulator between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

Mounting/Adjustment

∕ Marning

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

⚠ Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
 - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
 - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).
- Pulsation will be generated when the difference between the inlet and the outlet pressure is large. In this case, reduce the pressure difference between the inlet and the outlet. Please consult with SMC if the pulsation problem is not resolved.



AC-A

AF-A

AR-

AL-A AW-A

> AC-B AF-A

AF□-A

AL-A

AW□

A□G

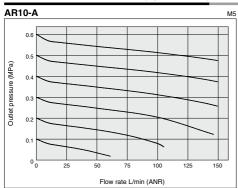
E□

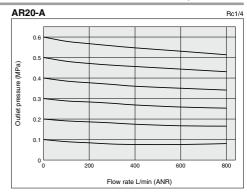
AV AF

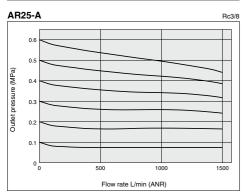
AR10-A to AR40-A Series

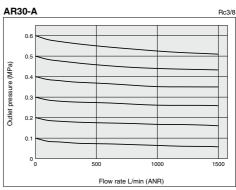
Flow Rate Characteristics (Representative values)

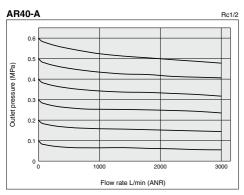
Condition: Inlet pressure 0.7 MPa

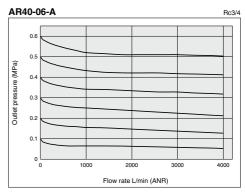








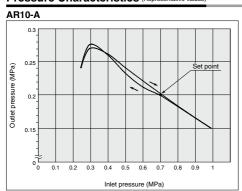


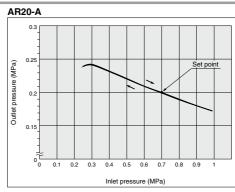


Regulator AR10-A to AR40-A Series

Pressure Characteristics (Representative values)

Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)





AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC-B

AF-A

AF□-A AR:Å

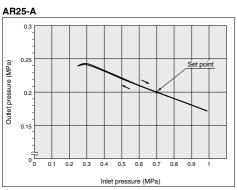
AL-A

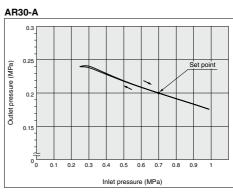
AW:≜

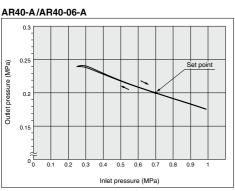
A□G E□

A۷

AF



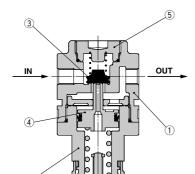




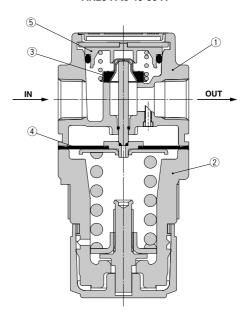
AR10-A to AR40-A Series

Construction

AR10-A



AR20-A to 40-06-A



Component Parts

No.	Description	Description Material Model			
-	Body	Zinc die-cast AR10			
'	Вошу	Aluminum die-cast AR20-A to AR40-A		White	
2	Bonnet	Polyacetal	AR10-A to AR40-A	White	

Replacement Parts

No.	Description	Material	Part no.										
NO.	. Description	Iviateriai	AR10-A	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A					
3	Valve assembly	Stainless steel, HNBR	AR10P-090S	AR22P	-060AS	AR32P-060AS	AR42P-060AS						
4	Diaphragm assembly	Weatherable NBR	AR10P-150AS Note)	AR22P	-150AS	AR32P-150AS	AR42P-150AS						
5	Valve guide assembly	Polyacetal	131329	AR22P	-050AS	AR32P-050AS	AR32P-050AS AR42P-05						

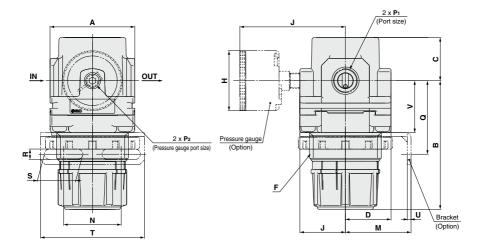
Note) The AR10-A is a piston type. Assembly of a piston and a seal (KSYP-13).



Regulator AR10-A to AR40-A Series

Dimensions

AR10-A to AR40-06-A



Panel fitting dimensions

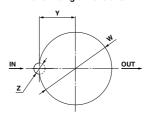


Plate thickness

AR10-A : Max. 3.5 AR20-A to AR25-A : Max. 4 AR30-A to AR40-06-A: Max. 8

														Opt	ional s	pecifi	ications	s					
Model	Standard specifications							Round type Round type pressure pressure gauge gauge (with color zone)			Bracket mount							Panel mount					
	P 1	P ₂	Α	B Note)	С	D	F	J	Н	J	Н	J	М	N	Q	R	S	Т	U	٧	W	Υ	Z
AR10-A	M5 x 0.8	1/16	25	47.4	11	12.5	M18 x 1	12.5	ø26	26	_	_	25	28	30	4.5	6.5	40	2	18	18.5	_	=
AR20-A	1/8, 1/4	1/8	40	67.4	23.5	22	M36 x 1.5	22	ø37.5	58.5	ø37.5	59.5	30	34	43.9	5.4	15.4	55	2.3	27.3	36.5	17.5	6
AR25-A	1/4, 3/8	1/8	53	70.4	23.5	22	M36 x 1.5	22	ø37.5	58.5	ø37.5	59.5	30	34	44.3	5.4	15.4	55	2.3	30.3	36.5	17.5	6
AR30-A	1/4, 3/8	1/8	53	83.5	27	28.5	M45 x 1.5	28.5	ø37.5	65	ø37.5	66	41	36	46	6.5	24	65	2.3	32.5	45.5	22.5	7
AR40-A	1/4, 3/8, 1/2	1/8	70	100	33.5	34.5	M52 x 1.5	34.5	ø42.5	72	ø42.5	72	50	38	54	8.5	26.5	70	2.3	38.4	52.5	26	7
AR40-06-A	3/4	1/8	75	101.5	33.5	34.5	M52 x 1.5	34.5	ø42.5	72	ø42.5	72	50	38	55.5	8.5	26.5	70	2.3	39.9	52.5	26	7

Note) The dimension of B is the length when the filter regulator knob is unlocked.



AC-A AF-A

AF□-A

AR-A AL-A

AW-A

AC-B

AF-A

AR:

AL-A AW:

AW□ A□G

AV AF

Regulator/AR20-A to AR40-06-A Made to Order





① 0.4 MPa Setting

The setting specification is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

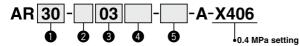
Specifications

Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range Note 1)	0.05 to 0.4 MPa

Note 1) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

Applicable Model

	Model	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A
ſ	Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4



- \bullet Option/Semi-standard: Select one each for \boldsymbol{a} to $\boldsymbol{f}.$
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AR30-03BG-NR-A-X406

_	_						•)			
Symbol			_	Symbol	Description	Body size					
						20 25		30	40		
				Nil	Rc	•	•	•	•		
0		Pipe	e thread type	N	NPT	•	•	•	•		
				F	G	•	•	•	•		
				+							
				01	1/8	•	_	_	_		
				02	1/4	•	•	•	•		
6		Port size		03	3/8	_	•	•	•		
				04	1/2	_	_	_	•		
				06	3/4	_	_	_	•		
				+							
				Nil	Without mounting option	•	•	•	•		
	<u></u>	а	Mounting	B Note 3)	With bracket	•	•	•	•		
	Option Note 2)			Н	With set nut (for panel mount) Note 4)	•	•	•	•		
4	uc	5		+							
	pţi			Nil	Without pressure gauge	•	•	•	•		
	0	b	Pressure gauge	G	Round type pressure gauge (with limit indicator)	•	•	•	•		
				М	Round type pressure gauge (with color zone)	•	•	•	•		
				+							
			Exhaust mechanism	Nil	Relieving type	•	•	•	•		
		С	Exhaust mechanism	N	Non-relieving type	•	•	•	•		
				+							
	rd	d	Flow direction	Nil	Flow direction: Left to right	•	•	•	•		
	nda	u	Flow direction	R	Flow direction: Right to left	•	•	•	•		
6	sta			+							
	Semi-standard		Knob	Nil	Downward	•	•	•	•		
	Se	е	KIIOD	Υ	Upward	•	•	•	•		
				+							
		f	Proceure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•	•		
		f Pressure unit		Z Note 5)	Name plate and caution plate for bowl in imperial units: psi	O Note 6)	O Note 6)	O Note 6)	O Note 6)		

Note 2) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 3) Assembly of a bracket and set nuts

Note 4) Only for the AR20-A to 40-A Note 5) For pipe thread type: NPT

This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Cannot be used with M: Round pressure gauge (with color zone). Available by request for special.

Note 6) O: For pipe thread type: NPT only



Regulator/AR20-A to AR40-06-A **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



AC-A

AF-A AF□-A

AR-A AL-A

AW-A

AC-B

AF-A

AF□-A AR: AL-A AW: AW□ IA∏G |E□ A۷ AF

2 0.85 MPa Setting

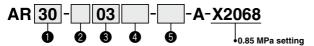
The maximum set pressure is 0.85 MPa. When a pressure gauge is included, the display will show a range from 0 to 1.0 MPa.

Specifications

Proof pressure	1.5 MPa			
Maximum operating pressure	1.0 MPa			
Set pressure range	0.05 to 0.85 MPa			

Applicable Model

Model	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A
Port size	1/8, 1/4	1/4. 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4



- Option/Semi-standard: Select one each for a to f.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order Example) AR30-03BG-NR-A-X2068

	Symbol											
				Symbol Description				Body size				
						20	25	30	40			
				Nil	Rc	•	•	•	•			
0		Pipe	thread type	N	NPT	•	•	•	•			
				F	G	•	•	•	•			
				+								
		01			1/8	•	_	_	_			
				02	1/4	•	•	•	•			
6		Port size 03		03	3/8	_	•	•	•			
		04 06			1/2	_	_	_	•			
					3/4	_	_	_	•			
				+								
				Nil	Without mounting option	•	•	•	•			
	Option Note 1)	а	Mounting	B Note 2)	With bracket	•	•	•	•			
				Н	With set nut (for panel mount) Note 3)	•	•	•	•			
4		+										
		ь		Nil	Without pressure gauge	•	•	•	•			
			Pressure gauge	G	Round type pressure gauge (with limit indicator)	•	•	•	•			
				M	Round type pressure gauge (with color zone)	•	•	•	•			
				+								
				Nil	Relieving type	•	•	•	•			
		С	Exhaust mechanism	N	Non-relieving type	•	•	•	•			
				+								
	ard	d	Flow direction	Nil	Flow direction: Left to right	•	•	•	•			
	Semi-standard	a	Flow direction	R	Flow direction: Right to left	•	•	•	•			
6	sta			+								
	Ë		Knob	Nil	Downward	•	•	•	•			
	Se	е	KHOD	Υ	Upward	•	•	•	•			
				+								
			Drocoure u=!+	Nil	Name plate and caution plate for bowl in imperial units: MPa		•	•	•			
		f	f	f	Pressure unit	Z Note 4)	Name plate and caution plate for bowl in imperial units: psi	Note 5)	O Note 5)	O Note 5)	O Note 5)	

Note 1) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 2) Assembly of a bracket and set nuts

Note 3) Only for the AR20-A to 40-A Note 4) For pipe thread type: NPT

This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Cannot be used with M: Round pressure gauge (with color zone). Available by request for special. Note 5) O: For pipe thread type: NPT only

Modular Type Lubricator AL Series

Lubricator AL Series	Model	Port size	Option	AF-A
	AL10-A	M5 x 0.8		AF□-A
.0	AL20-A	1/8, 1/4		AR-A AL-A
	AL30-A	1/4, 3/8	_	AW-A
Control Control	AL40-A	1/4, 3/8, 1/2	Bracket (Except AL10-A)	AC-B AF-A
Concess of Concess of	AL40-06-A	3/4		AF□-A
				AR:A
	AL50-A	3/4, 1		AL-A
P.460 to 465	AL60-A	1		AW:₿
P.400 to 405				AW□

AC-A

E□ ΑV

AF

Lubricator

AL10-A to AL60-A

Symbol

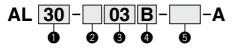






AL20-A

How to Order



- Option/Semi-standard: Select one each for a to d.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AL30-03B-3RW-A

							D				
				Symbol	Description			Body	/ size		
						10	20	30	40	50	60
	2 Pipe			Nil	Metric thread (M5)	•	_	I —	_	_	_
_				INII	Rc	_	•	•	•	•	•
Ø		Pipe	thread type	N	NPT	_	•	•	•	•	•
				F	G	_	•	•	•	•	•
				+							
				M5	M5 x 0.8	•	_	_	_	_	_
			01	1/8	_	•	_	_	_	_	
				02	1/4	_	•	•	•	_	_
8		- 1	Port size	03	3/8	_	_	•	•	_	_
		04		04	1/2	_	_	_	•	_	_
			06		3/4	_	_	_	•	•	_
				10	1	_	_	_	_	•	•
				+							
A		ntic	n (Mounting)	Nil	Without mounting option	•	•	•	•	•	•
U	Option (Mounting)		B Note 1)	With bracket	_	•	•	•	•	•	
				+							
			Bowl Note 2) 3)	Nil	Polycarbonate bowl	•	•	•	•	•	•
				2	Metal bowl	•	•	•	•	•	•
		а		6	Nylon bowl	•	•	•	•	•	•
		а	DOWI ** 7 **	8	Metal bowl with level gauge	_	_	•	•	•	•
				С	With bowl guard	_	•	Note 4)	Note 4)	Note 4)	Note 4)
	5			6C	With bowl guard (Nylon bowl)	_	•	Note 5)	Note 5)	Note 5)	Note 5)
	Semi-standard	_		+							
6	la l		Lubricant	Nil	Without drain cock	•	•	•	•	•	•
v	- <u>-</u> -	b	exhaust port	3	With drain cock	•	•	•	•	•	•
	l se l		CANAGO: POR	3W Note 6)	Drain cock with barb fitting	_	—	•	•	•	•
	0,			+							
		С	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•	
		G	riow direction	R	Flow direction: Right to left	•	•	•	•	•	•
		_		+							
		d	Pressure unit	Nil	Name plate and caution plate: MPa	•	•	•	•	•	•
		a	riessure unit	Z Note 7)	Name plate and caution plate: psi, °F	O Note 8)	O Note 8)	O Note 8)	O Note 8)	O Note 8)	O Note 8)
Note	1) C	otion	is not assembled	and suppl	ied loose at the time of shipment.						

Note 2) Refer to Chemical data on page 463 for chemical resistance of the bowl.

Note 3) Refer to page 465-1 for 1000 cm3 tanks.

Note 4) A bowl guard is provided as standard equipment (polycarbonate).

Note 5) A bowl guard is provided as standard equipment (nylon).

Note 6) The combination of metal bowl: 2 and 8 is not available.

Note 7) For pipe thread type: M5, NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 8) O: For pipe thread type: M5, NPT only

Lubricator AL10-A to AL60-A Series

Standard Specifications

Model	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A				
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1				
Fluid	Air										
Ambient and fluid temperature	−5 to 60°C (with no freezing)										
Proof pressure	1.5 MPa										
Maximum operating pressure	1.0 MPa										
Minimum dripping flow rate (L/min (ANR)) Note)	4	15	1/4: 30 3/8: 40	1/4: 30 3/8: 40 1/2: 50	50	190	220				
Oil capacity (cm ³)	7	25 55 135									
Recommended lubricant			Class 1	I turbine oil (ISO	VG32)						
Bowl material	Polycarbonate										
Bowl guard	_	Semi-standard (Steel)		Standard (Polyca		nate)					
Weight (kg)	0.07	0.10	0.20	0.38	0.43	0.94	1.09				

Note) - The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open.

For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum

· For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

Option/Part No.

Optional specifications				Model				
Optional specifications	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A	_ [
Bracket assembly Note)	_	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS	AF52P-050AS		7

Note) Assembly of a bracket and 2 mounting screws

Bowl Assembly/Part No.

Bowl	1.1.2					Model				
material	Lubricant exhaust port	Other	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A	
	Without drain cock	_	C1SL-A	C2SL-A	_		_	_		
D-1	Williout drain cock	With bowl guard		C2SL-C-A	C3SL-A	C4SL-A				
Polycarbonate bowl	With drain cock		C1SL-3-A	C2SL-3-A	_		_	-		
DOWN	with drain cock	With bowl guard	_	C2SL-3C-A	C3SL-3-A	C4SL-3-A				
	Drain cock with barb fitting	With bowl guard		_	C3SL-3W-A	C4SL-3W-A				
	Without drain cock	_	C1SL-6-A	C2SL-6-A	_	_				
	Williout drain cock	With bowl guard	_	C2SL-6C-A	C3SL-6-A	C4SL-6-A				
Nylon bowl	With drain cock	_	C1SL-36-A	C2SL-36-A	_	_				
	Willi drain cock	With bowl guard	_	C2SL-36C-A	C3SL-36-A	C4SL-36-A				
	Drain cock with barb fitting	With bowl guard	_	_	C3SL-36W-A		C4SL-	36W-A		
	Without drain cock	-	C1SL-2-A	C2SL-2-A	C3SL-2-A		C4SL	2-A		
Metal bowl	Williout drain cock	With level gauge	_	_	C3LL-8-A	C4LL-8-A				
	With drain cock	ı	C1SL-23-A	C2SL-23-A	C3SL-23-A		C4SL	-23-A		
	Willi Glain COCK	With level gauge	_	_	C3LL-38-A		C4LL	-38-A		

Note) Bowl assembly for the AL20-A to AL60-A models comes with a bowl seal.
Please consult with SMC separately for psi and °F unit display specifications.

AC-A AF-A

AR-A

AW-A

AC-B AF-A

AF□-A

AL-A AW:

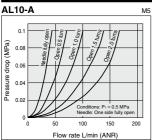
AW□

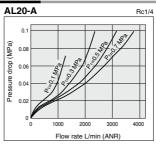
E D

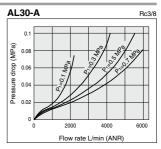
AF

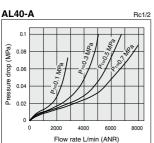
AL10-A to AL60-A Series

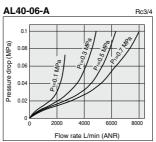
Flow Rate Characteristics (Representative values)

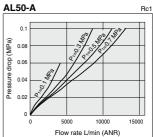


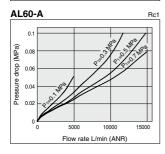




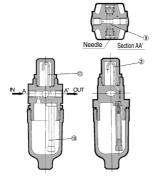








Working Principle: AL10 Type



A portion of the air introduced from the IN side pressurizes the lubricant inside the bowl. The remainder of the air passes through the needle (§), and flows to the OUT side. The differential pressure between the inside of the bowl and the inside of the sight dome (§), causes the lubricant inside the bowl into the oil passage (§). The lubricant drips from the dripping tube (§), and lubricates the OUT side. The amount of lubricant is adjusted by the needle (§) on the front face. Turning the needle clockwise increases the amount of the lubricant, and turning it counterclockwise until fully open shuts off the lubricant. The needle on the side that is not used should be left fully open.

Lubricator AL10-A to AL60-A Series

⚠ Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 387 I to 391 for F.R.L. Precautions.

Selection

.↑Caution

 Use a check valve (AKM series) to prevent back flow of the lubricant when redirecting the air flow before the lubricator.

Maintenance

⚠Warning

- For the AL10-A/AL20-A type, replenish the lubricant after releasing the inlet pressure. Lubrication cannot take place under a pressurized condition.
- 2. Adjustment of the oil regulating valve for models from the AL20-A to AL60-A should be carried out manually. Turning it counterclockwise increases the dripping amount, and turning it clockwise reduces the dripping amount. The use of tools etc. can result in damage to the unit. From the fully closed position, three rotations will bring it to the fully open position. Do not rotate it any further than this. Note that the numbered scale markings are guidelines for adjusting the position, and not indicators of the dripping amount.

∧Caution

 Check the dripping amount once a day. Drip failure can cause damage to the components that need lubrication.

Mounting/Adjustment

⚠Caution

When the bowl is installed on the AL30-A to AL60-A, install
them so that the lock button lines up to the groove of the front
(or the back) of the body to avoid drop or damage of the bowl.



Selection

.∱Warning

- Do not introduce air from the outlet side as this can damage the bumper.
- 2. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment.

Chemical data for substances causing degradation (Reference)

			Mate	erial
Type	Chemical name	Application examples	Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ
O: Essential	ly safe △: Some effect	cts may occur. x: Effe	cts will o	ccur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

463

AC-A

AF-A

AR-A

AL-A AW-A

AC-B

AF-A

AF□-A

AR:A AL-A

AW:≜

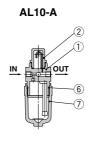
A□G

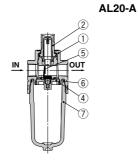
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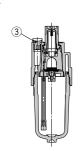
AV

AL10-A to AL60-A Series

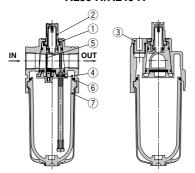
Construction



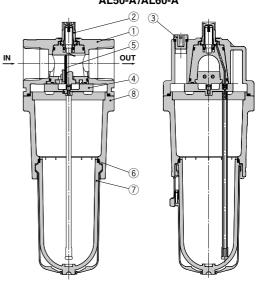




AL30-A/AL40-A







Component Parts

	••••					
	No.	Description	Material	Model	Color	
	1 Body	Zinc die-cast		White		
		Вошу	Aluminum die-cast	AL20-A to AL60-A	vviille	
	8 Housing		Aluminum die-cast	AL50-A/AL60-A	White	

Replacement Parts

No.	Description	Material	Part no.								
NO.			AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A		
2	Sight dome assembly	Polycarbonate	AL10P-080AS			AL20P-080AS					
3	Lubrication plug assembly	_	_	AL22P-060AS	AL32P-060AS	AL42P-060AS					
4	Bumper retainer assembly	_	_	AL20P-030AS	AL30P-030AS	AL40P-	-030AS	AL50P-030AS	AL60P-030AS		
5	Bumper (assembly)	Synthetic resin	_	AL20P-040S	AL30P-040S	AL40P-040S		AL50P-040AS	AL60P-040AS		
6	Bowl seal	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FP-260S					
7	Bowl assembly Note)	Polycarbonate	C1SL-A	C2SL-A	C3SL-A	C4SL-A					

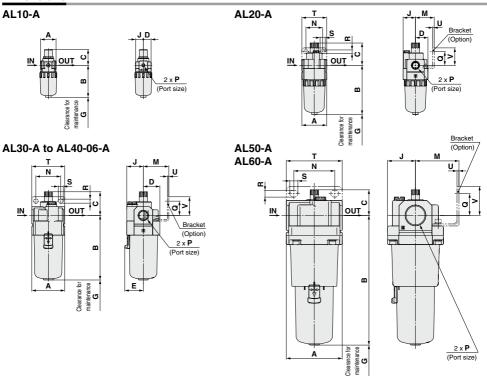
Note) - Bowl seal is included for the AL20-A to AL60-A. Please consult with SMC separately for psi and °F unit display specifications.

- Bowl assembly for the AL30-A to AL60-A models comes with a bowl guard (Material: Polycarbonate).



Lubricator AL10-A to AL60-A Series

Dimensions



Applicable model		AL10-A/AL20-A		AL30-A to AL60-A
Optional/Semi-standard specifications	With drain cock	Metal bowl	Metal bowl with drain cock	Metal bowl
Dimensions	8	a	•	•

Applicable model			AL30-A to AL60-A						
Optional/Semi-standard specifications	With drain cock	Metal bowl with level gauge	Metal bowl with drain cock	Metal bowl with level gauge, with drain cock	k Drain cock with barb fitting				
Dimensions	a	<u>a</u>	B		Barb fitting applicable tubing: T0604				

											Opti	onal sp	ecifica	tion	s		Semi-standard specifications					
Model		Standard specifications				Bracket mount				With drain cock	With barb fitting	Metal bowl	Metal bowl with drain cock	Metal bowl with level gauge	Metal bowl with level gauge, with drain cock							
	P	Α	В	С	D	Е	G	J	М	N	Ø	R	S	T	U	٧	В	В	В	В	В	В
AL10-A	M5 x 0.8	25	51.5	25.5	12.5	_	35	12.5	_	_	_	_	_	_	_	_	59.9	_	56.3	59.3	_	
AL20-A	1/8, 1/4	40	79.3	35.9	20	_	60	20	30	27	22	5.4	8.4	40	2.3	28	87.7	_	84.5	87.5	_	_
AL30-A	1/4, 3/8	53	104.1	38.1	26.7	30	80	26.7	41	35	23	6.5	13	53	2.3	30	115.1	123.6	104.1	117.6	124.1	137.6
AL40-A	1/4, 3/8, 1/2	70	136.1	39.8	35.5	38.4	110	35.5	50	52	26	8.5	12.5	70	2.3	35	147.1	155.6	136.1	149.6	156.1	169.6
AL40-06-A	3/4	75	138.1	37.8	35.5	38.4	110	35.5	50	52	25	8.5	12.5	70	2.3	34	149.1	157.6	138.1	151.6	158.1	171.6
AL50-A	3/4, 1	90	209.1	41.2	45	_	110	45	70	66	35	11	13	90	3.2	47	220.1	228.6	209.1	222.6	229.1	246.2
AL60-A	1	95	223.1	44.7	47.5		110	47.5	70	66	35	11	13	90	3.2	47	234.1	242.6	223.1	236.6	243.1	256.6

SMC

AC-A

AF-A

AF□-A

AR-A

AL-A

AW-A

AF-A

AF□-A

AR:

AL-A

AW: AW□ A□G

E□

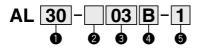
AV AF

Semi-standard Specifications: 1000 cm³ Tank Lubricator: AL30 to AL60

Available for previous models (AL30 to 60).

Symbol

How to Order



• Option/Semi-standard: Select one each for a to c. · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AL30-03B-1R

	Option (Mounting) a Bowl Note 2)								
	Port size Option (Mounting)			Symbol	Description		Body	/ size	
	Port size Option (Mounting)				30	40	50	60	
				Nil	Rc				
2		Dine	throad tupo	N	NPT				
G		ripe	tilleau type	F	G G	_			
				+	ď				
					1/4				
			02		_	•	_		
			03	3/8	_	•	_		
U	6		Port size	04	1/2		•	_	
			06	3/4		•	•	_	
				10	1		_	•	•
				+					
	0 5 44 5 3		Nil	Without mounting option	•	•	•	•	
U	Option (Mounting)	B Note 1)	With bracket	•	•	•	•		
				+					
				1	1000 cm ³ tank	•	•	•	•
		а	Bowl Note 2)	10	1000 cm3 tank (with switch) Lowest limit ON	•	•	•	•
	힏			11	1000 cm3 tank (with switch) Lowest limit OFF	•	•	•	•
	ordard		+						
6	5 state b Flow direction	Nil	Flow direction: Left to right	•	•	•	•		
		Flow direction	R	Flow direction: Right to left	•	•	•	•	
	Sen			+					
				Nil	Name plate and caution plate for bowl in SI units: MPa	•	•	•	•
		c Pressure unit		Z Note 3)	Name plate and caution plate for bowl in imperial units: psi, °F	O Note 4)	Note 4)	(Note 4)	(Note 4)

Note 1) Option B is not assembled and supplied loose at the time of shipment.

Note 2) The standard bowl is a metal bowl with level gauge and lubricant discharge function. The material of the sight dome is polycarbonate resin. For chemical resistance, refer to the chemical data on page 463.

Note 3) For pipe thread type: M5, NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.) Note 4) ©: For pipe thread type: M5, NPT only

Semi-standard/Rowl Assembly Part No

Ocini Standard/BOW	Accellibiy	. u.t.110.								
Semi-standard	specifications		Model							
	With	switch								
Bowl material	Lowest limit ON	Lowest limit OFF	AL30	AL40	AL40-06	AL50	AL60			
1000 am ³ tank	_	_	121538-1A							
1000 cm³ tank (Metal bowl with level gauge)	•	_	121538-1A-S1 [IS400-1 (Float switch only)]							
	_	•		121538-1A-S	2 [IS400-2 (Floa	t switch only)]				

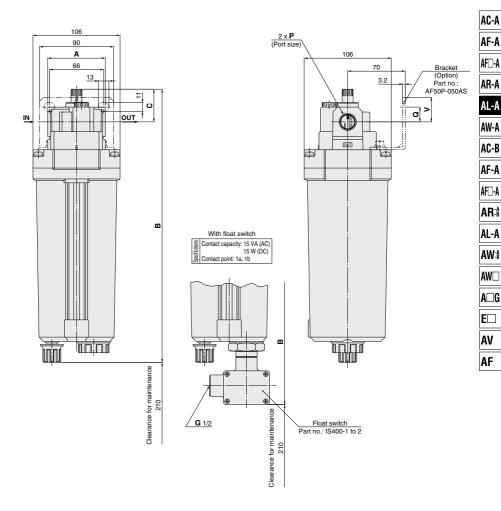
Note) • It is not possible to switch from a polycarbonate, nylon or metal bowl, or from a metal bowl with a level gauge to a 1000 cm3 tank. Please order the product separately.

When adding a float switch to the 1000 cm³ tank, select IS400-1 or IS400-2.
 For other replacement parts, refer to the Operation Manual.

Lubricator AL30 to AL60 Series

Dimensions

Semi-standard specifications: 1000 cm³ tank



Mandal	Р	Α	В	С	Bracke	t mount	Float switch
Model	"	^	-	•	Q	V	В
AL30	1/4, 3/8	53	324	38	25	_	374
AL40	1/4, 3/8, 1/2	70	333	40	18	_	383
AL40-06	3/4	75	333	38	16	_	383
AL50	3/4, 1	90	332	41	35	47	382
AL60	1	95	335	45	35	47	385

Modular Type Filter Regulator AW Series

Port size	Options	ı
M5 x 0.8	Bracket	ļ
1/8, 1/4	Float type auto drain	[
1/4, 3/8	Round type pressure gauge	
1/4, 3/8, 1/2	Set nut (for panel mount)*	1
96-A 3/4	* For AW20-A to AW40-06-A, panel fitting dimensions are different from those of the current AW series.	
	A M5 x 0.8 A 1/8, 1/4 A 1/4, 3/8 A 1/4, 3/8, 1/2	A M5 x 0.8 Bracket A 1/8, 1/4 Float type auto drain Round type pressure gauge Set nut (for panel mount)* For AW20-A to AW40-06-A, panel fitting dimensions are different from

		•	
Mad	e to	Or	ger

Made	to Order		
_	0.4 MPa Setting (-X406) The maximum set pressure is 0.4 MPa. When a pressure		
1	gauge is included, the display will show a range from 0 to 0.7 MPa.		
	Long Bowl (-X64)		
2	Drain capacity is greater than that of standard models.	P.476 to 479	
	0.85 MPa Setting (-X2068)		
3	The maximum set pressure is 0.85 MPa. When a pressure gauge is included, the display will show a range from 0 to 1.0 MPa.		
	1.0 MPa.		

AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC-B

AF□-A

AR:A

AL-A

AW□

A□G E□

AV

AF

Filter Regulator

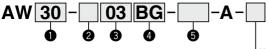
AW10-A to AW40-A

Symbol Filter Regulator



Integrated filter and regulator units save space and require less piping.

How to Order



- Option/Semi-standard: Select one each for a to i.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AW30-03BG-1N-A

Made to Order

					(Refer to pages 476 t	to 479 for deta	ails.)		
	$\overline{}$						()	
	Ì	_		Symbol	Description		Body		
					·	10	20	30	40
					Metric thread (M5)		_	_	
				Nil	Rc		•	•	•
0		Pipe	thread type	N Note 1)	NPT	_	•	•	•
				F Note 2)	G	_	•	•	•
				+					
				M5	M5	•		_	_
				01	1/8	_	•	_	_
6			Port size	02	1/4	_	•	•	•
e e			OIL SIZE	03	3/8	_	_	•	•
				04	1/2	_	_	_	•
				06	3/4	_	_	_	•
				+					
				Nil	Without mounting option		•	•	•
		а	Mounting	B Note 4)	With bracket	•	•	•	•
				H	With set nut (for panel mount)		•	•	•
				+	Med a to to to to			_	_
	lote 3			Nil C Note 5)	Without auto drain	-	•	•	-
4	Ę	b		D Note 6)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	_	•	-	•
_	Option Note 3)			+	N.O. (Normally open) Drain port is open when pressure is not applied.		_	•	
	0			Nil	Without pressure gauge		•	•	
			Pressure		Round type pressure gauge (without limit indicator)		_	_	
		С	gauge Note 7)	G	Round type pressure gauge (with limit indicator)		•	•	•
			333	М	Round type pressure gauge (with mini maidater)				-
				+					
			Set	Nil	0.05 to 0.7 MPa setting	•	•	•	•
		d	pressure Note 8)	1	0.02 to 0.2 MPa setting	•	•	•	•
	rd			+	-				
	nde			Nil	Polycarbonate bowl		•	•	•
6	sta			2	Metal bowl	•	•	•	•
	Semi-standard	е	Bowl Note 9)	6	Nylon bowl	•	•	•	•
	Se		DOWN	8	Metal bowl with level gauge			•	•
				С	With bowl guard		•	Note 10)	Note 10)
				6C	With bowl guard (Nylon bowl)	_	•	Note 11)	Note 11)

Filter Regulator AW10-A to AW40-A Series



AW20-A

AW40-A

AC-A AF-A AF□-A

AR-A AL-A AW-A AC-B AF-A AF□-A AR: AL-A AW: AW□

IA∏G

EΠ

A۷

AF

\	_	_				0						
				Symbol	Description		Body	size				
						10 20 30 4						
				Nil	With drain cock	•	•	•	•			
	f Drain port Note 12			■ Note 13)	Drain guide 1/8	_	•	_	_			
		f	Drain port	J	Drain guide 1/4	_	_	•	•			
	ard			W Note 14)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	_	•	•			
				+								
_	ng	_	Exhaust	Nil	Relieving type	•	•	•	•			
6	Semi-standard	g	mechanism	N	Non-relieving type	•	•	•	•			
	Ė			+								
	Se	h	Flow direction	Nil	Flow direction: Left to right	•	•	•	•			
		"	riow direction	R	Flow direction: Right to left	•	•	•	•			
				+								
		ı	Pressure unit	Nil	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	•	•	•	•			
			riessure unit	Z Note 15)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O Note 16)	O Note 16)	O Note 16)	O Note 16)			

Note 1) Drain guide is NPT1/8 (applicable to the AW20-A) and NPT1/4 (applicable to the AW30-A to AW40-A). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AW30-A to AW40-A).

Note 2) Drain guide is G1/8 (applicable to the AW20-A) and G1/4 (applicable to the AW30-A to AW40-A).

Note 3) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 4) Assembly of a bracket and set nuts Note 5) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

Note 6) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations.

N.C. type is recommended.

Note 7) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type (1.0 MPa pressure gauge only for the AW10-A).

Note 8) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

Note 9) Refer to Chemical data on page 471 for chemical resistance of the bowl.

Note 10) A bowl guard is provided as standard equipment (polycarbonate).

Note 11) A bowl guard is provided as standard equipment (nylon).

Note 12) The combination of float type auto drain: C and D is not available.

Note 13) Without a valve function

Note 14) The combination of metal bowl: 2 and 8 is not available.

Note 15) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round pressure gauge (with color zone). Available by request for special.

Note 16) O: For pipe thread type: M5, NPT only

Standard Specifications											
Model	AW10-A	AW20-A	AW30-A	AW40-A	AW40-06-A						
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4						
Pressure gauge port size	1/16 Note)	1/16 Note) 1/8									
Fluid	Air										
Ambient and fluid temperature	ure -5 to 60°C (with no freezing)										
Proof pressure	1.5 MPa										
Maximum operating pressure			1.0 MPa								
Set pressure range			0.05 to 0.7 MPa								
Nominal filtration rating			5 μm								
Drain capacity (cm³)	2.5	8	25	4	5						
Bowl material			Polycarbonate	•							
Bowl guard	Semi-standard (Steel) Standard (Polycarbonate)										
Construction		· · · · · · · · · · · · · · · · · · ·	Relieving type								
Weight (kg)	0.09	0.21	0.41	0.75	0.81						

Note) Use a bushing (part no: 131368) when connecting the R1/8 pressure gauge to the Rc1/16.



AW10-A to AW40-A Series

Options/Part No.

	Optional specifica	ations	Model								
	Optional specifica	1110115	AW10-A	AW20-A	AW30-A	AW40-A	AW40-06-A				
Bracket as	ssembly Note 1)		AR12P-270AS	AR22P-270AS	AR32P-270AS	AR42P	-270AS				
Set nut			AR12P-260S	AR22P-260S	AR32P-260S	AR42P-260S					
	Dound time	Standard	G27-10-R1	G36-10-□01		G46-10-□01					
Pressure Note 2)	Round type	0.02 to 0.2 MPa setting	G27-10-R1 Note 3)	G36-4	G36-4-□01		I-□01				
gauge	Round type	Standard		G36-10	-□01-L	G46-10-□01-L					
	(with color zone)	0.02 to 0.2 MPa setting	_	G36-4-	.□01-L	G46-4-□01-L					

Note 1) Assembly of a bracket and set nuts

Bowl Assembly/Part No.

David	Drain					Model		
Bowl material	discharge mechanism	Drain port	Other	AW10-A	AW20-A	AW30-A	AW40-A	AW40-06-A
		With drain cock	_	C1SF-A	C2SF-A	_	_	-
	Manual	Willi diaili cock	With bowl guard	_	C2SF-C-A	C3SF-A	C4S	F-A
	discharge	Drain cock with barb fitting	With bowl guard	_	_	C3SF-W-A	C4SF	-W-A
Polycarbonate	discriarge	With drain guide	_	_	C2SF□-J-A	_	_	-
bowl		(without valve function)	With bowl guard	_	C2SF□-CJ-A	C3SF□-J-A	C4SF	⊒-J-A
	Automatic	Normally closed (N.C.)	_	AD17-A	AD27-A	_	_	-
	discharge Note)	Normally closed (N.C.)	With bowl guard	_	AD27-C-A	AD37□-A	AD47	′□-A
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	_	AD38□-A	AD48	B□-A
		With drain cock	_	C1SF-6-A	C2SF-6-A	_	_	-
	l	Willi diaili cock	With bowl guard	_	C2SF-6C-A	C3SF-6-A	C4SF	-6-A
	Manual discharge	Drain cock with barb fitting	With bowl guard	_	_	C3SF-6W-A	C4SF-	6W-A
Nylon bowl		With drain guide	_	_	C2SF□-6J-A	_	_	-
INVIOLI DOWL		(without valve function)	With bowl guard	_	C2SF□-6CJ-A	C3SF□-6J-A	C4SF]-6J-A
	Automatic	Normally closed (N.C.)	_	AD17-6-A	AD27-6-A	_		
	discharge Note)	INOTHIAIIY Closed (IN.C.)	With bowl guard	_	AD27-6C-A	AD37□-6-A	AD47	□-6-A
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	_	AD38□-6-A	AD48	□-6-A
		With drain cock	_	C1SF-2-A	C2SF-2-A	C3SF-2-A	C4SF	-2-A
	Manual	Willi dialii cock	With level gauge	_	_	C3LF-8-A	C4LF	-8-A
	discharge	With drain guide	_	_	C2SF□-2J-A	C3SF□-2J-A	C4SF]-2J-A
Metal bowl		(without valve function)	With level gauge	_	_	C3LF□-8J-A	C4LF]-8J-A
IVICIAI DOWI		Normally closed (N.C.)	_	AD17-2-A	AD27-2-A	AD37□-2-A	AD47	□-2-A
	Automatic discharge Note)	INOTHIAIIY GOSEU (N.C.)	With level gauge	_	_	AD37□-8-A	AD47	□-8-A
	(Auto drain)	Normally open (N.O.)	_	_	_	AD38□-2-A	AD48□-2-A	
	(· · · · · · · · · · · · · · · · · · ·	inormany open (N.O.)	With level gauge	_	_	AD38□-8-A	AD48	□-8-A

Note) Minimum operating pressure: N.O. type-0.1 MPa (AD38-A, AD48-A); N.C. type-0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A). Bowl assembly for the AW10-A to AW40-06-A models comes with a bowl seal.



Note 2) in round pressure gauge part numbers indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT.

Please contact SMC regarding the pipe thread type NPT and the supply of pressure gauge with psi unit display specifications.

Note 3) Standard pressure gauge

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please consult with SMC separately for psi and °F unit display specifications.

Filter Regulator AW10-A to AW40-A Series

⚠ Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 387 to 391 for F.R.L. Precautions.

Design/Selection

When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to page 123 in the "Product Selection Guide."

Maintenance

\land Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting/Adjustment

⚠ Warning

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
 - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
 - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).
- Pulsation will be generated when the difference between the inlet and the outlet pressure is large. In this case, reduce the pressure difference between the inlet and the outlet. Please consult with SMC if the pulsation problem is not resolved.
- When the bowl is installed on the AW30-A/AW40-A, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



Design/Selection

\land Warning

- Although exhaust of the residual pressure to the inlet side is possible when eliminating the inlet pressure, exhaust is not possible when the set pressure is 0.15 MPa or less. Use the regulator with backflow function.
- 2. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment.

Chemical data for substances causing degradation (Reference)

Type	Chemical name	Application examples	Mate	erial
Type	Chemical name	Application examples	Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ

O: Essentially safe \(\times \): Some effects may occur. \(\times : \): Effects will occur. When the above factors are present, or there is some doubt, use a metal bowl for safety.



AC-A AF-A

AF□-A

AR-A

AL-A

AW-A

AC-B

AF-A

AF□-A

AR:

AL-A

AW:

AW□

 $A \square G$

EΠ

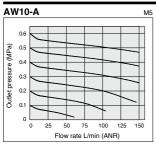
A۷

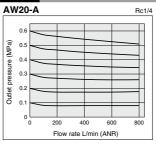
AF

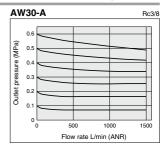
AW10-A to AW40-A Series

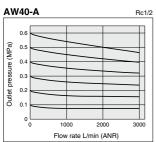
Flow Rate Characteristics (Representative values)

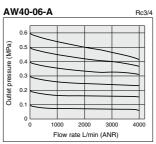
Condition: Inlet pressure 0.7 MPa





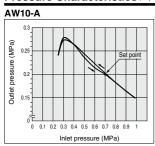


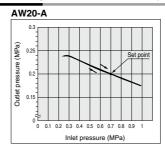


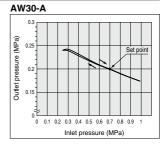


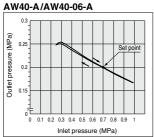
Pressure Characteristics (Representative values)

Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)





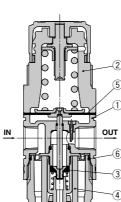




Filter Regulator AW10-A to AW40-A Series

Construction

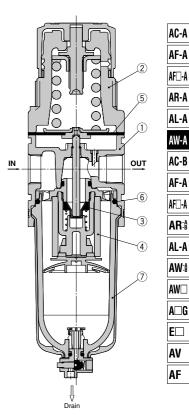
AW10-A



Drain

AW20-A

AW30-A to AW40-06-A



	Component Parts													
	No.	Description	Material	Model	Color									
	1	Body	Zinc die-cast	AW10-A	White									
		Войу	Aluminum die-cast	AW20-A to AW40-06-A	vvnite									
	2	Bonnet	Polyacetal	AW10-A to AW40-06-A	White									

Hep	teplacement i arts												
No.	Description	Material		Part no.									
INO.	Description	ivialeriai	AW10-A AW20-A AW30-A		AW40-A AW40-06								
3	Valve assembly	Stainless steel, HNBR	AR10P-090S	AW22P-060AS	AW32P-060AS	AW42P	-060AS						
4	Filter element	Non-woven fabric	AF10P-060S	AF20P-060S	AF30P-060S	AF40P-060S							
5	Diaphragm assembly	Weatherable NBR	AR10P-150AS Note 1)	AR22P-150AS	AR32P-150AS	AR42P	-150AS						
6	Bowl seal	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FF	P-260S						
7	Bowl assembly Note 2)	Polycarbonate	C1SF-A	C2SF-A	C3SF-A	C4SF-A							

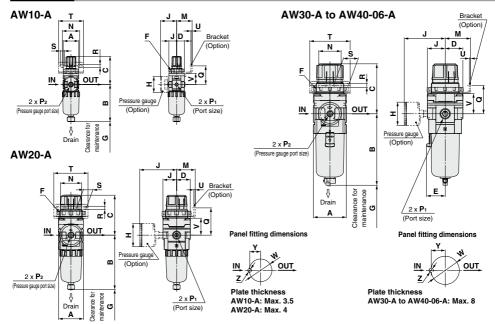
(8)

Note 1) The AW10-A is a piston type. Assembly of a piston and a seal (KSYP-13).

Note 2) Bowl seal is included for the AW20-A to AW40-06-A. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications.

AW10-A to AW40-A Series

Dimensions



Applicable model	AW10-A//	AW20-A	AW	20-A	AW30-A to AW40-06-A		
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)		
Dimensions	M5 x 0.8	B	Width across flats 14 1/8	Width across flats 14	N.O.: Black N.C.: Gray Thread type/Rc, C: of 0 One-touch fitting Thread type/NPT: 03/8" One-touch fitting		

Applicable model			AV	V30-A to AW40-06-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	B	Width across flats 17		Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

				C+		Optional specifications								
Model				310	andard sp	ecilicatio	1115				Round type p	ressure gauge	Round type pressure	gauge (with color zone)
	P1											J	Н	J
AW10-A	M5 x 0.8	1/16	25	59.9	47.4	12.5	_	M18 x 1	25	12.5	ø26	26	_	
AW20-A	1/8, 1/4	1/8	40	87.6	67.4	22	_	M36 x 1.5	25	22	ø37.5	58.5	ø37.5	59.5
AW30-A	1/4, 3/8	1/8	53	115.1	83.5	28.5	30	M45 x 1.5	35	28.5	ø37.5	65	ø37.5	66
AW40-A	1/4, 3/8, 1/2	1/8	70	147.1	100	34.5	38.4	M52 x 1.5	40	34.5	ø42.5	72	ø42.5	72
AW40-06-A	3/4	1/8	75	149.1	101.5	34.5	38.4	M52 x 1.5	40	34.5	ø42.5	72	ø42.5	72

		Optional specifications											Semi-standard specifications					
Model	Bracket mount							Panel mount Wit			With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	
	M	N	Q	R	S	Т	U	٧	W	Υ	Z	В	В	В	В	В	В	В
AW10-A	25	28	30	4.5	6.5	40	2	18	18.5	_	_	77.9	_	_	59.3	_	_	_
AW20-A	30	34	43.9	5.4	15.4	55	2.3	27.3	36.5	17.5	6	104.9	_	91.4	87.4	93.9	_	_
AW30-A	41	36	46	6.5	24	65	2.3	32.5	45.5	22.5	7	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AW40-A	50	38	54	8.5	26.5	70	2.3	38.4	52.5	26	7	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AW40-06-A	50	38	55.5	8.5	26.5	70	2.3	39.9	52.5	26	7	188.9	157.6	155.9	151.6	156.1	171.6	176.1

Note) The dimension of C is the length when the filter regulator knob is unlocked.



AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC-B

AF-A

AF□-A

AR:8

AW:

AW□

A□G

E

AV

AF

Filter Regulator/AW20-A to AW40-06-A **Made to Order**





1 0.4 MPa Setting

The setting specification is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

Specifications

Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range Note 1)	0.05 to 0.4 MPa

Note 1) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

Applicable Model

Model	AW20-A	AW30-A	AW40-A	AW40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4

2 Long Bowl

Drain capacity is greater than that of standard models.

Applicable Model/Drain Capacity

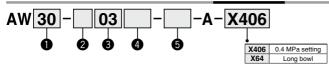
Model	AW20-A	AW30-A	AW40-A	AW40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Drain capacity (cm3)	19	43	8	8
B dimension (mm) Note)	108.6	137.1	167.2	169.2

Note) For polycarbonate bowls. Please contact SMC for other bowl materials.





How to Order



			standard symbol: Whe V30-03BG- <u>2N</u> -A-X		one specification is required, indicate in alphanumeric order.	0.4	MPa Set	ting	L	ong Bo	wl
_	=	_		Courselle all	Description		0			0	
				Symbol	Description	20	Body size	40	20	Body size 30	40
				Nil	Rc	•	•	•	•	•	•
3		Pip	e thread type	N Note 2)	NPT	•	•	•	•	•	•
				F Note 3)	G	•	•	•	•	•	•
				+							
				01	1/8	•	_	_		_	_
		0		02	1/4	•	•	•	•	•	•
3		Port size		03	3/8	_	•	•	_	•	•
				04	1/2	_	_	•	_	_	•
				06	3/4	_	_	•	_	_	•
		_		+							
				Nil	Without mounting option	•	•	•		•	•
		а	Mounting	B Note 5)	With bracket	•	•	•	•	•	•
				Н	With set nut (for panel mount)	•	•	•		•	•
	4)	_		+							
	Note		Float type	Nil	Without auto drain	•	•	•	_	_	_
•	ion	b	auto drain	C Note 6)	Float type auto drain (N.C.)	•	•	•			_
	Option Note 4)			D Note 7)	Float type auto drain (N.O.)	_		•		_	_
				+			,				
				Nil	Without pressure gauge	•	•	•		•	•
		С	Pressure gauge		Round type pressure gauge (with limit indicator)	•	•	•	Note 8)	Note 8)	● No
				M	Round type pressure gauge (with color zone)	•	●	•	Note 8)	Note 8)	● No

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AW30-A to AW40-A). Note 3) Drain guide is G1/8 (applicable to the AW20-A) and G1/4 (applicable to the AW30-A to AW40-A).

Note 4) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 5) Assembly of a bracket and set nuts

Note 6) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended. Note 7) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 8) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.



Made to Order AW20-A to AW40-06-A Series

AW-A AC-B AF-A AF□-A AR: AL-A AW: AW□ A∏G

AC-A AF-A AF□-A AR-A AL-A

0.4 MPa Setting Long Bowl 0 0 Description Symbol Body size Body size 20 30 40 20 30 40 0.05 to 0.7 MPa setting Nil Set d pressure Note 9) 0.02 to 0.2 MPa setting 1 |E□ + Nil Polycarbonate bowl A۷ 2 Metal bowl 6 Nylon bowl • • AF Bowl Note 10) Metal bowl with level gauge 8 • •

С With bowl guard 6C With bowl guard (Nylon bowl) __ Note 13) ____ Note 13) Semi-standard + Nil With drain cock 6 Drain guide 1/8 • • f Drain port Drain guide 1/4 W Note 15 Drain cock with barb fitting (for ø6 x ø4 nylon tube) + Nil Relieving type Exhaust g mechanism N Non-relieving type + Nil Flow direction: Left to right Flow direction R Flow direction: Right to left Nil Name plate and caution plate for bowl in imperial units: MPa

Note 9) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

Z Note 16) Name plate and caution plate for bowl in imperial units: psi, °F

Note 10) Refer to Chemical data on page 471 for chemical resistance of the bowl.

Note 11) The combination of float type auto drain: C and D is not available.

Note 12) A bowl guard is provided as standard equipment (polycarbonate). Note 13) A bowl guard is provided as standard equipment (nylon).

Pressure unit

Note 14) Without a valve function

Note 15) The combination of metal bowl: 2 and 8 is not available

Note 16) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round pressure gauge (with color zone). Available by request for special.

Note 17) O: For pipe thread type: NPT only

O Note 17)

O Note 17)

Note 17)

Filter Regulator/AW20-A to AW40-06-A **Made to Order**





3 0.85 MPa Setting

The maximum set pressure is 0.85 MPa. When a pressure gauge is included, the display will show a range from 0 to 1.0 MPa.

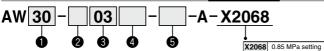
Specifications

Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range	0.05 to 0.85 MPa

Applicable Model

Model	AW20-A	AW30-A	AW40-A	AW40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4

How to Order



		•	9	8	4 5 x2068 0	.85 N	MPa set	ting	
• Op	otion/S	Semi-	standard: Select one eastandard symbol: Wher N30-03BG- <u>2N</u> -A-X2	more than	n. one specification is required, indicate in alphanumeric order.		0.85	MPa Se	etting
	\	\		Symbol	Description			Body size	
							20	30	40
				Nil	Rc		•	•	•
0		Pip	e thread type	N Note 1)	NPT		•	•	•
				F Note 2)	G		•	•	•
				+					
	0			01	1/8		•	_	_
		02			1/4		•	•	•
8	Port size 03			03	3/8		_	•	•
				04	1/2		_	_	•
				06	3/4		_		•
				+					
				Nil	Without mounting option		•	•	•
		а	Mounting	B Note 4)	With bracket		•		•
				Н	With set nut (for panel mount)		•	•	•
	<u>@</u>			+					
	Note			Nil	Without auto drain		•	•	•
4	on	b	Float type auto drain	C Note 5)	Float type auto drain (N.C.)		•	•	•
	Option Note 3)			D Note 6)	Float type auto drain (N.O.)		_	•	•
		_		+		_			
				Nil	Without pressure gauge		•	•	•
		С	Pressure gauge	G	Round type pressure gauge (with limit indicator)		•	•	•
				M	Round type pressure gauge (with color zone)		•	•	•

Note 1) Drain guide is NPT1/8 (applicable to the AW20-A) and NPT1/4 (applicable to the AW30-A to AW40-A).



The auto drain port comes with ø3/8" One-touch fitting (applicable to the AW30-A to AW40-A).

Note 2) Drain guide is G1/8 (applicable to the AW20-A) and G1/4 (applicable to the AW30-A to AW40-A).

Note 3) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 4) Assembly of a bracket and set nuts

Note 5) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

Note 6) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Made to Order AW20-A to AW40-06-A Series

0.85 MPa Setting

	_	_					0				
	S			Symbol	pol Description		Body size				
						20	30	40			
				Nil	Polycarbonate bowl						
				2	Metal bowl						
				6	Nylon bowl						
		d	Bowl Note 7)	8	Metal bowl with level gauge						
				c		_	_	_			
				6C	With bowl guard						
				+	With bowl guard (Nylon bowl)	•	_				
		_									
	Semi-standard		Note 8) Drain port	Nil	With drain cock	•	•	•			
		e		Note 9)	Drain guide 1/8	•	_	_			
•	an			J	Drain guide 1/4	_	•	•			
6	i-st			W Note 10)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•			
	eπ			+							
	S	f	Exhaust	Nil	Relieving type	•	•	•			
		'	mechanism	N	Non-relieving type	•	•	•			
				+							
			Flancial and the second	Nil	Flow direction: Left to right	•	•	•			
		g	Flow direction	R	Flow direction: Right to left	•	•	•			
				+							
			D	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•			
		h	Pressure unit	Z Note 11)	Name plate and caution plate for bowl in imperial units: psi, °F	O Note 12)	O Note 12)	O Note 12)			
_											

Note 7) Refer to Chemical data on page 471 for chemical resistance of the bowl.

Note 8) The combination of float type auto drain: C and D is not available Note 9) Without a valve function

Note 10) The combination of metal bowl: 2 and 8 is not available.

Note 11) The combination of metal bowl: 2 and 8 is not available.

Note 11) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Cannot be used with M: Round pressure gauge (with color zone). Available by request for special.

Note 12) : For pipe thread type: NPT only

SMC

AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC-B

AF-A

AF□-A

AR:

AL-A

AW:₿ AW□

A□G

IE□

A۷ AF